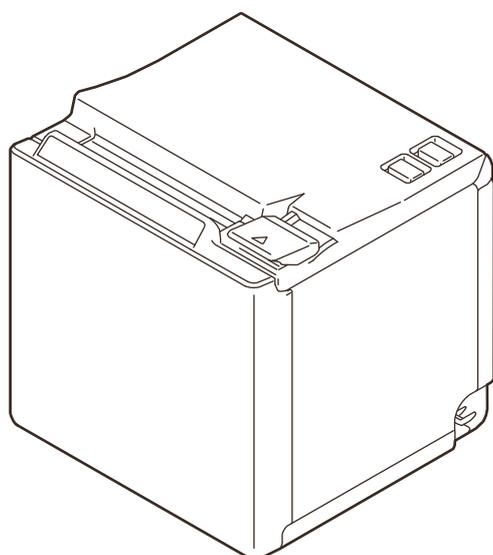


TM-m10

Technical Reference Guide



Product Overview

Describes features of the product.

Setup

Describes setup and installation of the product and peripherals.

Advanced Usage

Describes advanced usage methods for the product.

Application Development Information

Describes how to control the printer and necessary information when you develop applications.

Handling

Describes how to handle the product.

Appendix

Describes general specifications and character code tables.

Cautions

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ESC/POS Command System

Epson ESC/POS is a proprietary POS printer command system that includes patented or patent-pending commands. ESC/POS is compatible with most Epson POS printers and displays.

ESC/POS is designed to reduce the processing load on the host computer in POS environments. It comprises a set of highly functional and efficient commands and also offers the flexibility to easily make future upgrades.

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For Safety

Key to Symbols

The symbols in this manual are identified by their level of importance, as defined below. Read the following carefully before handling the product.

 WARNING	You must follow warnings carefully to avoid serious bodily injury.
 CAUTION	Provides information that must be observed to prevent damage to the equipment or loss of data. <ul style="list-style-type: none">• Possibility of sustaining physical injuries.• Possibility of causing physical damage.• Possibility of causing information loss.
CAUTION	Provides information that must be observed to avoid damage to your equipment or a malfunction.
NOTE	Provides important information and useful tips.

Warnings

 WARNING	<ul style="list-style-type: none">• Handle the power cable with care. Improper handling may lead to fire or electric shock.<ul style="list-style-type: none">* Do not modify or attempt to repair the cable.* Do not place any heavy object on top of the cable.* Avoid excessive bending, twisting, and pulling.* Do not place the cable near heating equipment.* Check that the plug is clean before plugging it in.* Be sure to push the plug all the way in.• Be sure to use the specified AC adapter. Connection to an improper power source may cause fire or shock.• Do not place multiple loads on the power outlet. Overloading the outlet may lead to fire.• Shut down your equipment immediately if it produces smoke, a strange odor, or unusual noise. Continued use may lead to fire. Immediately unplug the equipment and contact qualified service personnel.• Never disassemble or modify this product. Tampering with this product may result in injury or fire.• Do not allow foreign matter to fall into the equipment. Penetration by foreign objects may lead to fire.• If water or other liquid spills into this equipment, do not continue to use it. Continued use may lead to fire. Unplug the power cord immediately and contact qualified service personnel.• Do not use aerosol sprayers containing flammable gas inside or around this product. Doing so may cause fire.• Do not use this product in locations subject to high humidity or dust levels. Excessive humidity and dust may cause equipment damage or fire.
---	---

Cautions



- **To avoid risk of electric shock, do not set up this product or handle cables during a thunderstorm.**
- **Never insert or disconnect the power plug with wet hands.**
Doing so may result in severe shock.
- **Never attempt to repair this product yourself.**
Improper repair work can be dangerous.
- **Do not connect cables in ways other than those mentioned in this manual.**
Different connections may cause equipment damage.
- **Be sure to set this equipment on a firm, stable, horizontal surface.**
The product may break or cause injury if it falls.
- **Do not place heavy objects on top of this product. Never stand or lean on this product.**
Equipment may fall or collapse, causing breakage and possible injury.
- **Take care not to injure your fingers on the manual cutter**
 - * When you remove printed paper
 - * When you perform other operations such as loading/replacing roll paper
- **Do not open the roll paper cover without taking the necessary precautions, as this can result in injury from the autocutter fixed blade.**
- **To ensure safety, unplug this product before leaving it unused for an extended period.**

Restriction of Use

When this product is used for applications requiring high reliability/safety, such as transportation devices related to aviation, rail, marine, automotive, etc.; disaster prevention devices; various safety devices, etc.; or functional/precision devices, etc., you should use this product only after giving consideration to including fail-safes and redundancies into your design to maintain safety and total system reliability. Because this product was not intended for use in applications requiring extremely high reliability/safety, such as aerospace equipment, main communication equipment, nuclear power control equipment, or medical equipment related to direct medical care, etc., please make your own judgment on this product's suitability after a full evaluation.

Note about interference

- This product generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.
- If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
 - Reorient or relocate the receiving antenna for the radio/TV.
 - Increase the separation between the equipment and the radio/TV.
 - Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
 - Consult your dealer or an experienced radio/TV technician for help.
- Never disassemble or modify this product.
- Seiko Epson Corporation shall not be liable for interference to radio/TV resulting from changes or modifications to this product not expressly approved by Seiko Epson Corporation.

About this Manual

Aim of the Manual

This manual was created to provide information on development, design, and installation of POS systems and development and design of printer applications for developers.

Manual Content

The manual is made up of the following sections:

Chapter 1	Product Overview
Chapter 2	Setup
Chapter 3	Advanced Usage
Chapter 4	Application Development Information
Chapter 5	Handling
Appendix	Specifications of Interface and Connector Character Code Tables Character Code Tables



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Product Overview

This chapter describes features of the product.

Features

Printing

- High speed receipt printing is possible (150 mm/s maximum).
- Various language support.

Handling

- Compact and lightweight
Top eject position (W × D × H): 102 × 102 × 112 mm (4.0 × 4.0 × 4.4")
Front eject position (W × D × H): 102 × 108 × 106 mm (4.0 × 4.3 × 4.2")
Approx. 0.9 kg {1.98 lb}
- Easy drop-in paper loading.
- The direct connection without Wi-Fi access point brings a simplified configuration procedure of network settings. (SimpleAP mode)
- You can connect to the printer from an interface, other than the mainly connected interface, and run print operation, when mainly connected interface is not printing.

Software

- NFC tag built into the printer unit for printing to a touched printer.
- Printing triggered by bar code scan by smart device camera.
- A utility for iOS/Android™ (Epson™ Utility for iOS/Android) for making printer settings is provided.
- Printing of various types of bar codes, GS1-DataBar, and two-dimensional symbols (PDF417, QR code, MaxiCode, Composite Symbology, Aztec Code, DataMatrix) is supported.
- A maintenance counter function is supported.

Environment

- Paper saving function is available.

Others

- Paper eject position are selectable from top and front.
- Optional Wireless LAN cable set and optional external buzzer are available.

Product Configurations

Models

- USB model
- Ethernet model
- Wi-Fi® model
- *Bluetooth*® model

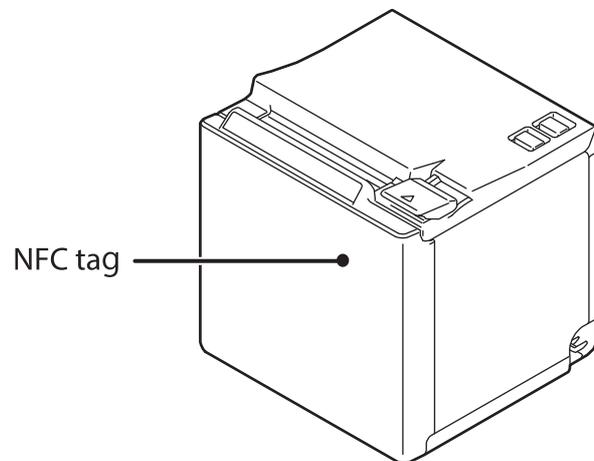
* Available models may differ depending on the area.

NFC Tag

You can select the printer you want to use by simply placing an NFC device over the NFC tag (mark) on the printer.

NOTE

- There is no data rewriting function.
- Use Epson ePOS SDK or ePOS-Print SDK to build this function into your application.



Accessories

Included

- Roll paper (for operation check)
- Power switch cover
- AC adapter
- AC cable
- Basic Manuals ^{*1}
- Warranty certificate ^{*2}
- USB cable ^{*3}
- Locking wire saddle ^{*3}

*1 The manual name and formatting differ depending on the specifications.

*2 May not be included, depending on the region.

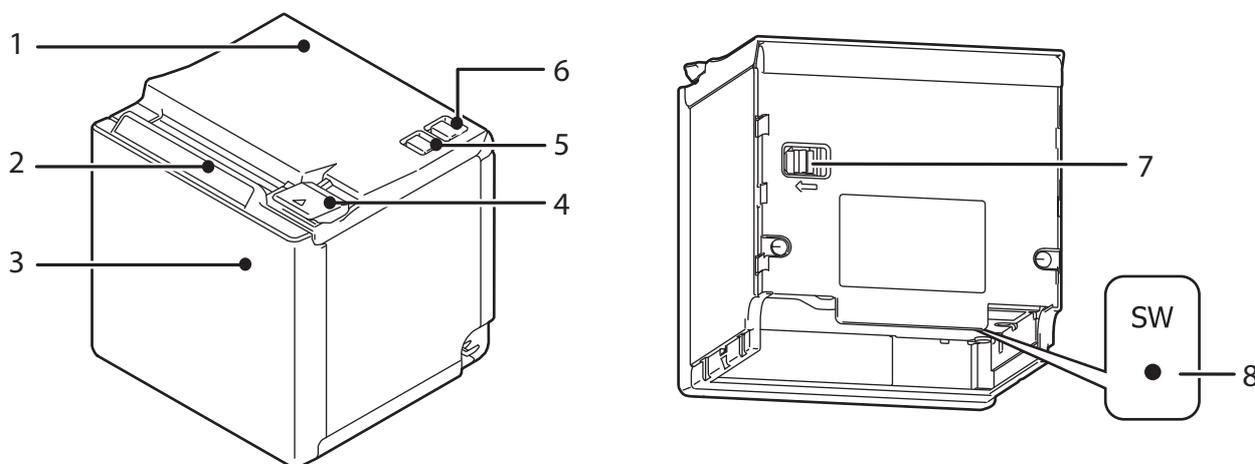
*3 This may not be included depends on the model.

Options

- Optional external buzzer (Model: OT-BZ20)
- Wireless LAN cable set (Model: OT-WL01/OT-WL02/OT-WL05/OT-WL06)

*The optional products that can be used may vary depending on the region.

Part Names and Functions



1	Roll paper cover	Open this cover when loading or replacing roll paper.
2	Panel LED	For details on LED, see "Panel LED" on page 15.
3	NFC Tag	A mark is printed here to indicate the position of the NFC tag. To establish communication with an NFC device, bring the device close to this mark. For the functions using the NFC tag, refer to "Useful Functions for Smart Devices" on page 24. * May not be equipped depending on the printer model.
4	Cover open lever	Operate this lever to open the roll paper cover.
5	 Feed button	Pressing this button once feeds roll paper for one line. Hold down this button to continue feeding roll paper.
6	 Power switch	Turns the printer on or off.
7	Knob	Use this to manually move the autocutter blade.
8	Status sheet button	Use this button to print a status sheet on interfaces or initialize the settings on interfaces. * May not be equipped depending on the printer model.

NOTE

When turning off the printer without using the power switch, it is recommended to send a power-off command to the printer. If you use the power-off sequence, the latest maintenance counter values are saved. (Maintenance counter values are usually saved every two minutes.)
For information about ESC/POS commands, see the ESC/POS Command Reference.

Panel LED

Power LED

- Lights when the power supply is on.
- Off when the power supply is off.
- Flashes during the network to start up, when waiting for power off, or updating firmware.

CAUTION

Do not turn on by using the power switch while waiting for the power to turn off (when the Power LED is flashing). Otherwise, it may not startup correctly.

Error LED

- Lights or flashes when an error occurs. (For information about the flashing patterns, see "[Status and Errors](#)" on page 18.)
- Lights after the power is turned on or after a reset (offline). Automatically goes out after a while to indicate that the printer is ready.
- Off when the printer is in standard mode (online).

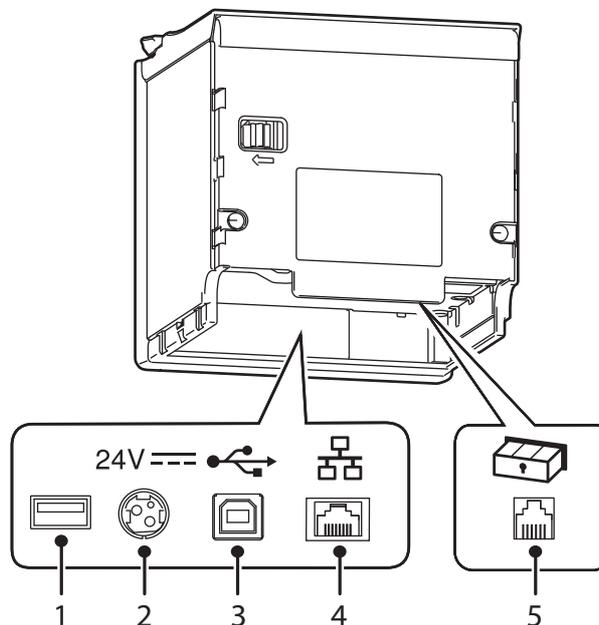
Paper LED

- Lights when the roll paper is out.
- Flashes to urge user to operate the Feed button.

Connectors

All connectors are located on the lower rear of the printer.

* The specifications vary by the printer model.



1	USB connector (Type-A)	Use only for connecting the optional Wireless LAN unit.
2	Power supply connector	Connects the AC adapter. See "Connecting the Optional Wireless LAN Unit" on page 30.
3	USB connector (Type B)	Connects the USB cable for connecting to computers. See "Connecting the Printer to the Host Devices" on page 35.
4	Ethernet connector	Connects the 10BASE-T/100BASE-TX ethernet cable.
5	Drawer kick connector	Connects the cash drawer or the optional external buzzer. See "Connecting the Cash Drawer" on page 32, and "Connecting the Optional External Buzzer" on page 31.

Online and Offline

Online

The printer is online and ready for normal printing unless there is a reason to go offline.

Offline

The printer automatically goes offline under the following conditions:

- While the printer power is turning on/off
- During the setting and check modes operating (except the hexadecimal dumping mode)
- While roll paper is fed using the Feed button
- When the printer stops printing due to a paper end (when the paper out detector detected the paper out)
- During an operation standby state
- When an error has occurred (See "[Status and Errors](#)" on page 18.)
- While the roll paper cover is open

Status and Errors

The status of the printer is indicated by lit and flashing LEDs.

CAUTION

You cannot print when an error has occurred.

NOTE

You cannot identify the error by the flashing patterns of the LEDs. Develop the application so that users can identify the error description and check the solutions.

Status Display

●: OFF ○: ON ◌: Flashing

Power LED	Error LED	Paper LED	Printer Status
○	●	●	Online
○	●	-	During a self-test
			While feeding paper using the Feed button
○	○	-	While initializing after turning on the power
			Roll paper cover open while not printing
○	●	◌	Waiting for the self-test to continue
			Waiting for a Macro execution to run
○	○	◌	Waiting to print a status sheet
○	○	○	No paper
○	○	-	Automatically Recoverable Errors
			Recoverable Errors
○	◌	-	Unrecoverable Errors CAUTION: Turn off the power immediately when an unrecoverable error occurs. If the same error occurs again even after turning the power back on, contact qualified service personnel.
◌	●	●	Updating firmware
◌	●	◌	While forced updating firmware mode is on
◌	-	-	During network startup when the power is turned on
◌	●	●	During power off NOTE: The printer enters this status while processing the power off command. It is recommended to use this method when you need to save information on the printer's operating status if the power is cut without using the power switch.

-: Changes depending on whether or not paper is detected.

Error Status

There are three possible error types: automatically recoverable errors, recoverable errors, and unrecoverable errors.

Automatically Recoverable Errors

- Head temperature error Recovery is performed automatically if the head temperature drops.
- Cover open error during printing Recovery is performed automatically when the roll paper cover is closed.
- Motor driver IC temperature error Recovery is performed automatically if the motor driver IC temperature drops.

Recoverable Errors

- Autocutter error An error occurs if the cutter is locked due to fallen foreign material or similar cause. Although automatic recovery is performed even if there is only slight locking, if automatic recovery is not performed, remove foreign material and paper jams, and close the roll paper cover to perform recovery.

NOTE

Although you can perform recovery by command instead of closing the roll paper cover, doing so will result in detection of the open cover and offline.

Unrecoverable Errors

- These include a high voltage error, CPU execution error, and communication unit error. If the error persists after turning the printer off and then on again, the printer may be defective. Contact qualified service personnel.

CAUTION

Turn off the power immediately when an unrecoverable error occurs.

NV Memory (Non-Volatile Memory)

The printer's NV memory stores data even after the printer power is turned off. NV memory contains the following memory areas for the user:

- NV graphics memory
- User NV memory
- Memory switches (Customized values)
- R/E (Receipt Enhancement)
- User-defined page
- Maintenance counter

CAUTION

As a guide, NV memory rewriting should be used 10 times or less a day when you program applications.

NV Graphics Memory

Graphics, such as shop logos to be printed on receipts, can be registered.

To register your graphics data, use TM-m10 Utility or ESC/POS commands.

You can check registered graphics data using TM-m10 Utility or by printing the data in the NV graphics information print mode.

User NV Memory

You can store and read text data for multiple purposes, such as for storing a note including customizing or maintenance information of the printer.

Memory Switches (Customized values)

With the memory switches (Customized values), which are software switches for the printer, you can configure various settings of the printer. For information about the memory switch, see "[Software Settings](#)" on page 43.

R/E (Receipt Enhancement)

You can set the graphics data, such as a shop logo, registered in the NV graphics memory to be printed on the top of each receipt or to be printed on the bottom of each receipt just before the paper is cut.

To make the settings, use TM-m10 Utility or ESC/POS commands.

You can check the settings using TM-m10 Utility or by printing the settings information in the Receipt enhancement information print mode.

User-defined Page

You can store character data in the user-defined page (character code table: page 255) so that you can also print characters not resident in the printer.

NOTE

The user-defined page is not supported on South Asia models.

Maintenance Counter

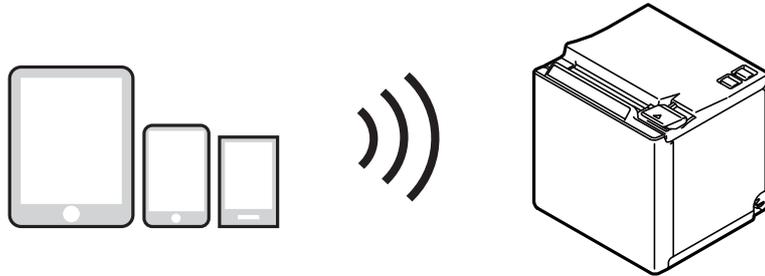
With this function, printer information, such as the number of lines printed, the number of autocuts, and printer operation time after the printer starts working, is automatically stored in printer's memory. You can read the counter information to use it for periodical checks or part replacement.

NOTE

- You can also check the head running length and number of times of autocutting with the self-test (see "[Self-test Mode](#)" on page 57).
- The maintenance counter values are automatically saved in the NV memory usually every two minutes (up to four minutes). However, the values are not saved when the printer is in power-saving mode or when it is turned off without the use of the power switch.

Simple Setup for Wireless LAN

This printer comes with a mode (SimpleAP) that allows printers to connect with a smart device or a computer without requiring a wireless access point. This allows you to easily setup a wireless LAN for the printer by using a printer settings tool (Epson TM Utility, EpsonNet Config, or EpsonNet Config (Web version)) even without a network environment such as access points.



If the wireless LAN connection settings are the initial settings (factory default), then the printer automatically starts up in SimpleAP mode when the power is turned on and prints the following information. If you have changed the wireless LAN connection settings from their initial settings, the printer starts up according to those settings and connects to the access point.

```
SimpleAP Start
SSID       : EPSON_Printer
Encryption Type : WPA-2-PSK
Passphrase  : 12345678

IP Address  : 192.168.192.168
MAC Address : xx-xx-xx-xx-xx-xx
```

Useful Functions for Smart Devices

You can easily connect this product to the network by using the NFC tag built-in to the printer or the QR code printed on the status sheet.

NFC Tag

Bring a smart device that supports NFC close to the NFC tag to acquire the printer information (information for specifying the device).

Specify the target printer using the acquired information to send print data via the network or via *Bluetooth*.

QR Code

Capture the QR code printed on the status sheet with the camera on your smart device to acquire the printer information (information for specifying the device).

Specify the target printer using the acquired information to send print data via the network or via *Bluetooth*.

NOTE

- Programming using Epson ePOS SDK is required to use these functions. These functions are created by combining NFC touch and QR code capturing operations and the target printer specifications using Printer Easy Select API. See the "Epson ePOS SDK for Android/iOS User's Manual" and the Epson ePOS SDK sample program for more details. The sample program also contains a sample implementation method for reading an NFC tag and capturing a QR code.
- You can try a demo of these functions by using Epson TM Utility for iOS/Android.

Printing Using Multiple Interfaces

In models with multiple interfaces, you can use all interfaces without any limitations on which interface is to be used. You can use this function to temporarily connect a smart device to a nearby printer and print.

The printer provides each interface with an independent receive buffer and switches the active interface depending on the priority, while handling data in each receive buffer.

You can set one interface for the main connection. Data received from the main connection interface is handled with the highest priority.

By default, the interface that receives the first data transfer is set as the main connection interface; however, you can select the main connection interface in advance.

When the receive buffers for the active interface are empty for more than the set time (1 second by default), then interface switching is enabled. The interface that receives the data in this status becomes active.

CAUTION

When not using *Bluetooth*, set the *Bluetooth* security level to Middle or High in order to prevent third parties from unauthorized pairing. You can change the security level with Epson TM Utility, TM-m10 Utility, or the Interface Setup mode.

NOTE

You can select the main connection interface and set the time to enable interface switching from the software settings. For details on software settings, see "[Software Settings](#)" on page 43.

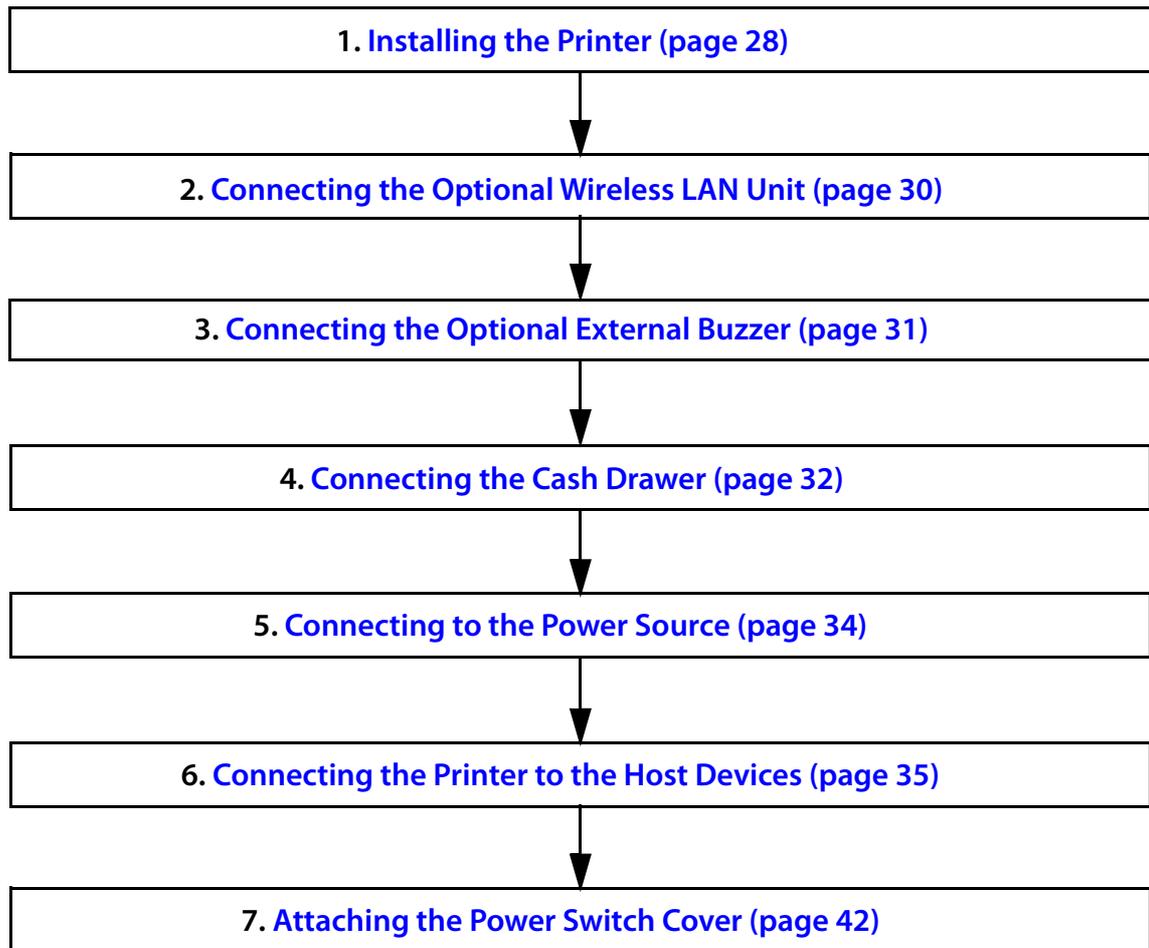


Setup

This chapter describes setup and installation of the product and peripherals.

Flow of Setup

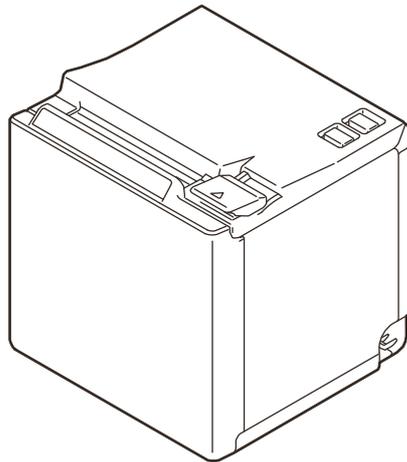
This chapter consists of the following sections along with the setup flow of the product and peripherals.



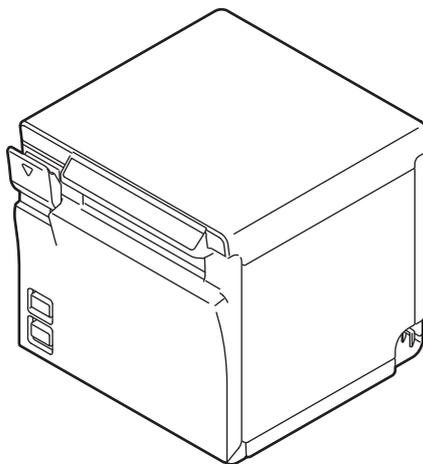
Installing the Printer

You can install the printer on a flat surface with the paper eject from top or with the paper eject from the front. Place the printer on a flat surface.

Top eject position



Front eject position



CAUTION

- Take measures to prevent the printer from moving due to vibrations when using the cash drawer.
- Do not place the printer in locations subject to high dust levels.
- Do not give a high impact on the printer during operation. Doing so may cause the print failure.
- Be careful not to place cords or foreign substances under the printer.

Changing to the Front Eject Position

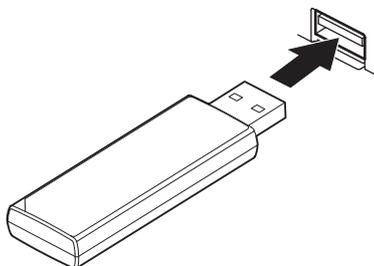
You can change the eject position by replacing the rear cover and the bottom cover. At the time of purchase, paper is ejected from the top position. When changing to the front eject position, follow the steps below to replace the covers.

- 1 Remove the bottom cover and the rear cover.**
See the detail information on ["For the top eject position" on page 88.](#)
- 2 Attach the rear cover and the bottom cover.**
See the detail information on ["For the front eject position" on page 92.](#)

Connecting the Optional Wireless LAN Unit

The optional Wireless LAN cable set (OT-WL01/OT-WL02/OT-WL05/OT-WL06) enables you to use the product with a Wireless LAN connection.

For more information, refer to Technical Reference Guide of the Wireless LAN cable set.

**CAUTION**

Be sure to turn off the printer when connecting the Wireless LAN unit.

NOTE

The shape of the Wireless LAN unit varies depending on the model.

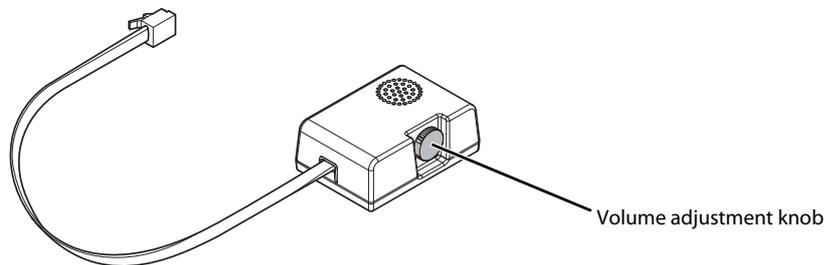
Connecting the Optional External Buzzer

When the optional external buzzer (model: OT-BZ20) is connected to the drawer kick connector of the printer, you can set the printer so that it beeps when you send commands, when an error occurs, when executed autocutting, and when detected paper end. Settings for sound patterns and frequency depending on the occasions the buzzer beeps are also available.

You need to set with the memory switch (customized values) for buzzer enable/disable setting, sound pattern setting, and frequency setting. For information about the memory switch (customized values), see ["Software Settings" on page 43](#).

CAUTION

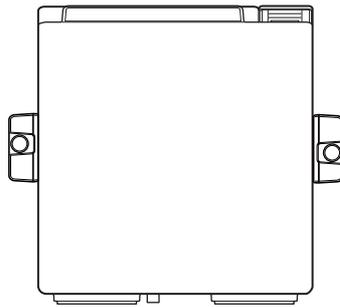
- Be sure to turn off the printer before you connect/disconnect the optional external buzzer.
- Do not connect both the optional external buzzer and the cash drawer to the printer at the same time by using a branched connector.



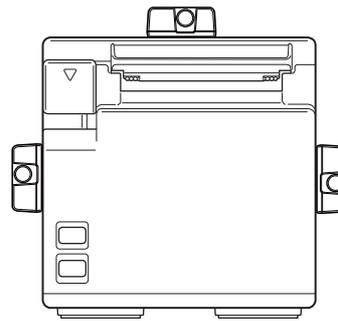
Attachment Position

The optional external buzzer is recommended to be installed in the following positions.

- When using the printer in top eject position: either side
- When using the printer in front eject position: side or top



Top eject position
(Viewed from the front)



Front eject position
(Viewed from the front)

CAUTION

- Do not install the optional external buzzer at the roll paper exit.
- To prevent liquid from entering inside, it is recommended to install the optional external buzzer so that the volume adjustment knob is positioned sideways or downward.

Connecting the Cash Drawer

CAUTION

- Do not connect both the optional external buzzer and the cash drawer to the printer at the same time by using a branched connector.
- When the optional external buzzer is enabled with the memory switch (customized values) (see ["Software Settings" on page 43](#)), a cash drawer cannot be used. Be sure to disable it when you use a cash drawer.
- Two driver transistors cannot be energized simultaneously.
- Leave intervals longer than 4 times the drawer driving pulse when sending it continuously.

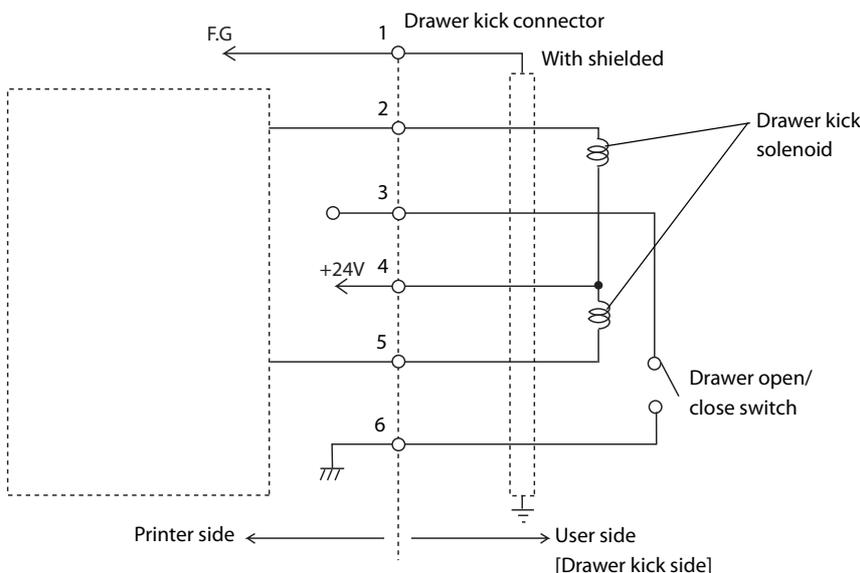
Required specifications of cash drawers

Specifications of drawers differ depending on makers or models. When you use a drawer other than specified, make sure its specification meets the following conditions.

Otherwise, devices may be damaged.

- The load, such as a drawer kick solenoid, must be connected between pins 4 and 2 or pins 4 and 5 of the drawer kick connector.
- When the drawer open/close signal is used, a switch must be provided between drawer kick connector pins 3 and 6.
- The resistance of the load, such as a drawer kick solenoid, must be $24\ \Omega$ or more or the input current must be 1A or less.
- Be sure to use the 24V power output on drawer kick connector pin 4 for driving the equipment.

Drawer Connection Diagram

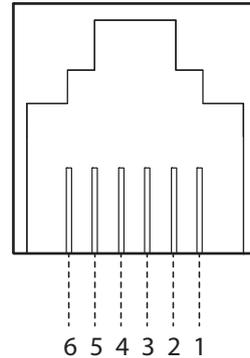


Adaptable Connector

RJ12 modular connector

Pin assignments

Pin number	Signal name	Direction
1	Frame GND	-
2	Drawer kick drive signal 1	Output
3	Drawer kick open/close signal	Input
4	+24 V	-
5	Drawer kick drive signal 2	Output
6	Signal GND	-

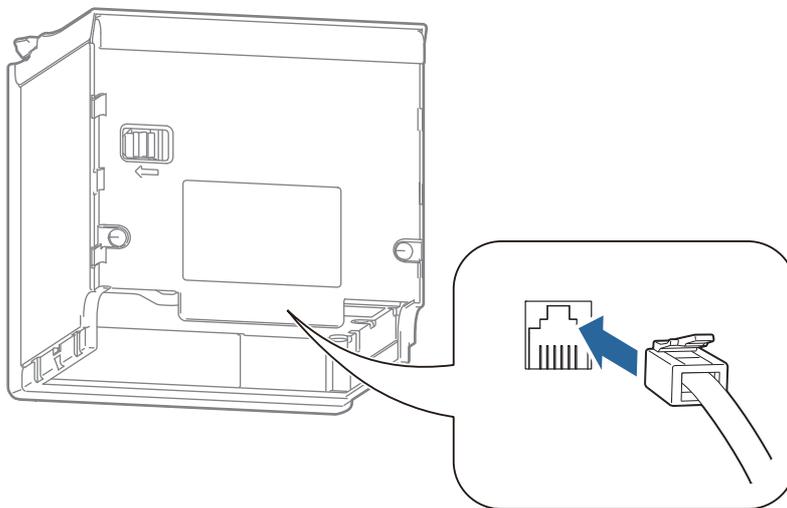


Connecting the drawer kick cable



- Use a shield cable for the drawer kick cable.
- When using cash drawer, make sure to use the power supply for printer (connector pins 4).
- Do not insert a telephone line into the drawer kick connector.
Doing so may damage the telephone line or printer.

Connect the drawer kick cable to the drawer kick connector by pressing firmly until the connector clicks into place.



Connecting to the Power Source



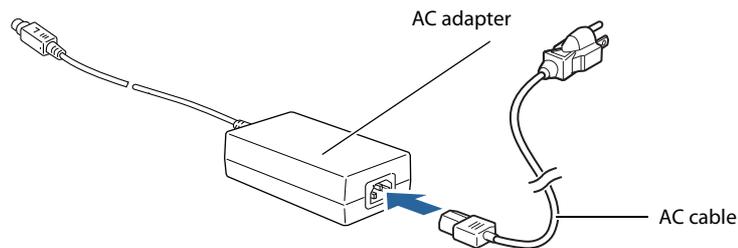
- Be sure to use the specified AC adapter only.
- Never insert the AC cable plug into a socket that does not meet the input voltage of the AC adapter.
Doing so may result in damage to the printer.
- Should a fault ever occur, immediately turn off the power to the printer and unplug the AC cable from the socket.

CAUTION

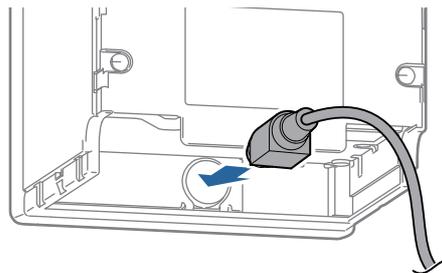
Use the AC cable provided with this printer.

Connecting the AC cable

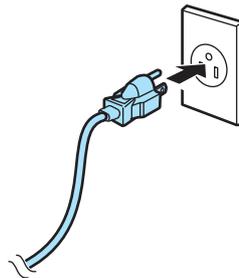
- 1 Make sure the printer is turned off.
- 2 Connect the AC cable to the AC adapter.



- 3 Connect the DC cable of the AC adapter to the power supply connector.



- 4 Insert the AC plug into a socket.



- 5 Turn on the printer.

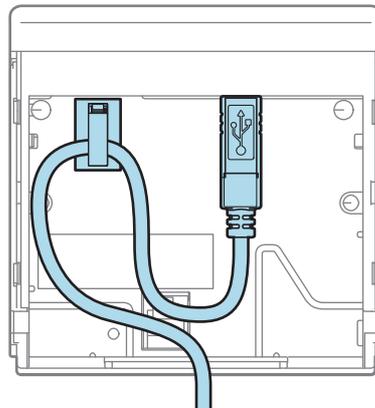
Connecting the Printer to the Host Devices

USB Interface

When using USB cable to connect with host device, connect the USB cable to the printer, and after starting the host device, turn the printer on.

CAUTION

- Do not place any weight or stress on the cable when using. Doing so could damage the cable and connectors.
- When you pull out the cable from the center hole, install the locking wire saddle to prevent the cable from coming off. When you pull out the cable from the corner holes, you do not need to attach the saddle.



Ethernet Interface

Use ethernet cable to connect the printer to network via a hub.

Use EpsonNet Config, EpsonNet Config (Web version), or arp/ping commands to set network.

For information on setting up network, see ["Network Settings" on page 51](#).

Wireless LAN Interface

Using Epson TM Utility, you can easily connect the printer to the network from an iOS or Android devices. We also recommend connecting the SimpleAP from a Windows computer, and setting up the Wireless LAN using the network setup tool (EpsonNet Config or EpsonNet Config (Web version)).

CAUTION

- When using wireless LAN, make sure you disconnect the LAN cable. If a LAN cable is connected, wireless LAN is disabled.
- The combinations of wireless LAN cable set and firmware version you can use with this product are as follows.

Wireless LAN Cable Set	Firmware Version
OT-WL01	earlier than 2.00A ESC/POS
OT-WL02	from 3.00 ESC/POS to 3.13 ESC/POS, or 3.14A ESC/POS or later
OT-WL05	from 3.00 ESC/POS to 3.13 ESC/POS, or 3.14B ESC/POS or later
OT-WL06	1.74A ESC/POS or later, 3.14A ESC/POS or later, or 3.14B ESC/POS or later

- You can perform a firmware update by using the TM-m10 Firmware Updater if using a Windows computer, or by using the Epson TM Utility if using a smart device. For details, see ["Utilities" on page 77](#).
- When you set up the access point at the same time, set the access point in advance and check that it operates correctly.
- Examine the radio wave situation in the surrounding area before use.
- Avoid using the same channel that is used in the neighboring shops where Wireless LAN is used.
- When using the printer in environments where kitchen microwaves and other devices that may interfere radio waves are installed, observe the following points.
 - * Keep the printer away from the devices, such as kitchen microwaves, that may cause radio wave interference.
 - * Use channels that are away from the frequency bands that may cause radio wave interference.
 - * Place shields between the printer and the devices that may cause radio wave interference.
 - * In auto channel setting for the access point, do not select a channel in which the devices may cause radio wave interference.
- When connecting to a stealth SSID with W53 or W56 using OT-WL06, the following firmware version is required:
1.81A ESC/POS or later, 3.21A ESC/POS or later, or 3.21B ESC/POS or later

Setting up from a Smart Device

Necessary Items

Prepare the following items.

- Device for setting: iOS or Android device
- Utility for setting: Epson TM Utility for iOS/Android

Running Epson TM Utility for iOS/Android

- 1 Run the Epson TM Utility for iOS/Android.



2 Set from "Wi-Fi Setup Wizard" in the menu.

Follow the on-screen instructions.

Setting up from a Windows Computer

Necessary Items

Prepare the following items.

- Computer for setting: Windows 10/8/7/Vista
Computer equipped with a wireless LAN function
- Utility for setting: EpsonNet Config or EpsonNet Config (Web version)

Follow the steps below to connect the printer.

1 Turn on the printer.

After starting the printer, check that the "SimpleAP Start" is printed.

If it is not printed, you need to start up SimpleAP mode in interface setup mode. For details, see ["Interface Setup Mode" on page 61](#).

2 Activate Windows Wireless Network Connection and select [EPSON_Printer] as the connection device on the screen that appears.

If the window to enter a pass phrase appears, enter "12345678".

Default settings on printer are the following values.

Network mode	SimpleAP mode
SSID	EPSON_Printer
Pass phrase	12345678
IP Address	192.168.192.168

3 When connecting to the printer is complete, setup the Wireless LAN using the network setup tool, EpsonNet Config or EpsonNet Config (Web version).

For details about EpsonNet Config, see ["Setup using EpsonNet Config" on page 52](#).

For details about EpsonNet Config (Web version), see ["Setup using EpsonNet Config \(Web Version\)" on page 53](#).

4 When setting the Wireless LAN is complete, restart the printer.

Bluetooth Interface

Establish a connection with the printer using a tool such as the *Bluetooth* pairing function of your device. You can also perform pairing using the EPSON™ *Bluetooth*® Connector (Windows) or Epson™ TM Utility (iOS or Android), provided separately.

CAUTION

- If the host computer and the printer are not connected on a continuous basis but rather connected every time the printer starts printing, some time may be needed for the printer to actually start printing after the host computer commands printing. This pause is the time required for processing the connection between the host computer and the printer, and it depends on the conditions of the environment where used.
- If data transfer from an application of the host computer has already been completed, data might remain in the *Bluetooth* module internal buffer. As such data remaining in the buffer might be lost when the connection is cut off, use the status or similar functions to check that transmitted data has been completely printed before cutting off the wireless connection.

NOTE

- For detailed information about EPSON™ *Bluetooth*® Connector, see the *TM Bluetooth*® Connector User's Manual.
- The device name and passkey are editable with the TM-m10 Utility and Epson™ TM Utility.
- For details about Bluetooth security settings, see "[Interface Setup Mode](#)" on page 61.

Setting up from a Smart Device

Necessary Items

Prepare the following items.

- Device for setting: iOS or Android device
- Utility for setting: Epson™ TM Utility for iOS/Android

Running Epson™ TM Utility for iOS/Android

- 1** Run the Epson™ TM Utility for iOS/Android.

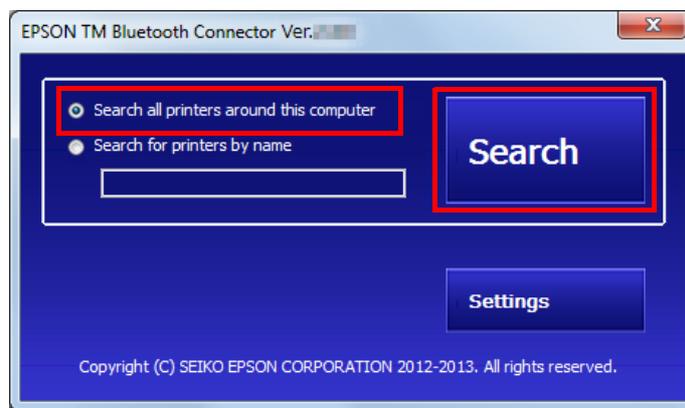


- 2** Set from "Bluetooth Setup Wizard" in the menu.
Follow the on-screen instructions.

Setting up from a Windows Computer

Follow the procedure below and make the settings.

- 1 **Have a *Bluetooth* wireless technology compatible computer ready.**
Make sure you have installed TM *Bluetooth*® Connector.
- 2 **Turn on the printer.**
- 3 **Start TM *Bluetooth*® Connector.**
- 4 **Select [Search all printers around this computer], and then click [Search].**

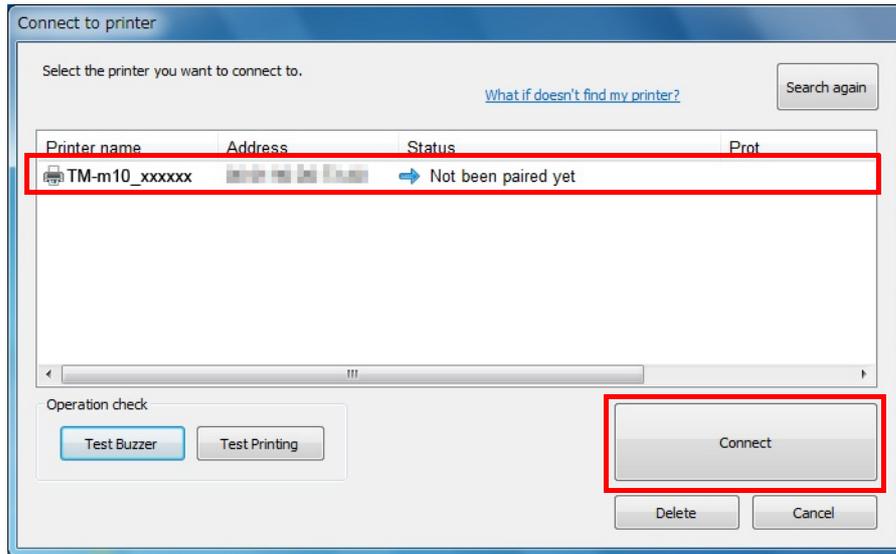


NOTE

If the printer has not detected after clicking the Search button, check the manufacturer of the *Bluetooth* software.

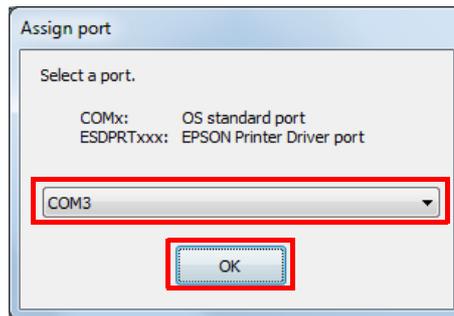
1. Open the Control Panel.
2. In the search box on the Control Panel, enter "Bluetooth", and then click Change Bluetooth settings.
3. In the Bluetooth Settings dialog box, click the Hardware tab, and then search for the Microsoft Bluetooth Enumerator. If it is not found, the *Bluetooth* software cannot detect the Epson *Bluetooth* printer, and you may not be able to connect to the computer.

5 Select the printer to be paired, and then click [Connect].



6 If the window to enter a passkey appears, enter a passkey and click [OK].

7 Select the port to be used from the pull-down list, and then click [OK].



Printing method	Port name
APD print queue	ESDPRTxxx (TM-m10: <i>Queue name</i>)
UPOS	ESDPRTxxx (UPOS for TM-m10)
ESC/POS command	Displayed virtual COM port (e.g. COM4)

- 8 The “Connection complete” window appears. Click [Test Buzzer] or [Test Printing] to check operation.
- 9 Click [Back to Main screen] to return to the main window.
- 10 Click the “x” button of TM *Bluetooth*® Connector to exit.

NOTE

- If “Error” is displayed when you click the [Search] on the TM *Bluetooth*® Connector, check whether:
 - * The *Bluetooth* adapter is installed to the computer.
 - * Bluetooth is ON in the Windows settings.
- If the device is not displayed on the TM *Bluetooth*® Connector or the TM *Bluetooth*® Connector Status shows “✘” after pairing.
Check whether:
 - * The printer is not turned on.
Turn on the printer.
 - * The printer is 10 m or further away from the computer.
 - * Confirm that there is no other wireless device, such as a microwave oven and cordless telephone, that can interfere with the *Bluetooth* printer.
 - * If the printer and the computer are placed in different rooms separated by a wall, move the printer and/or the computer in the same room.
 - * The printer may not be detected when the search time is short. Try search again with longer search time.
 - * While a computer and printer are communicating, the printer cannot be detected by other computers. Confirm that the printer to be detected is not communicating with any computer.

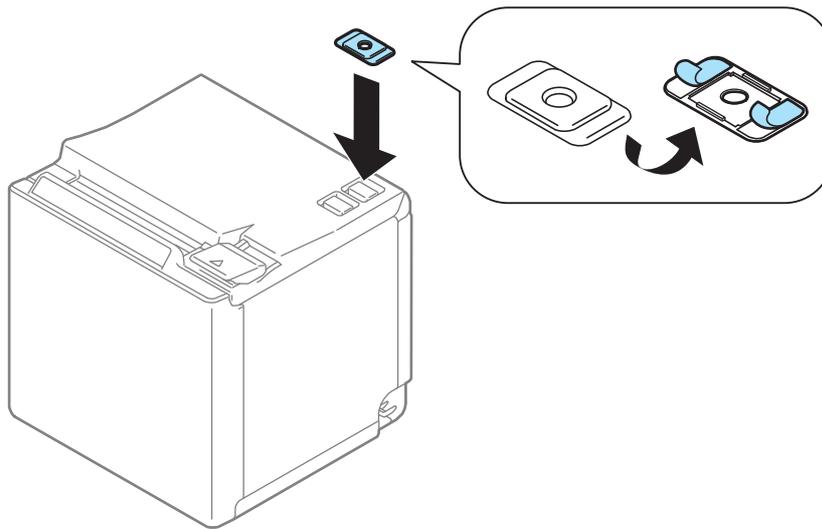
Attaching the Power Switch Cover

By attaching the power switch cover supplied, you can prevent accidental operations of the power switch. You can press the power switch by inserting a sharp-pointed object in the holes on the power switch cover. Peel off the tape mount from back of the power switch cover, and then attach the cover to the printer.



WARNING

If an accident occurs with the power switch cover attached, unplug the power cord immediately. Continued use may cause fire or shock.



Advanced Usage

Software Settings

With the memory switches and customized values, which are software settings for this printer, you can set the various functions.

For an outline of the functions, see the following section. Use the methods shown in the table below, or ESC/POS commands for the settings.

Item\Method		TM Utility for iOS, for Android	TM-m10 Utility for Windows	Software Setting Mode
Memory Switches	Receive buffer capacity	✓	✓	✓
	BUSY condition	✓	✓	✓
	Auto line feed	✓	✓	✓
	USB power-saving function	✓	✓	✓
	Release condition of receive buffer BUSY	✓	✓	✓
	Select paper out detector enabled for paper out signal output	✓	✓	✓
	Error signal settings	✓	✓	✓
	Pre-feed before next print	✓ ^{*1}	✓	✓
Customized Values	User NV memory capacity			✓
	NV graphics memory capacity			✓
	Print density	✓	✓	✓
	Print speed	✓	✓	✓
	Thai character print mode ^{*2}			✓
	Character code table defaults		✓	
	International character defaults		✓	
	Command execution during offline	✓	✓	✓
	Interface switch waiting time ^{*3}	✓	✓	✓
	Main connection interface ^{*3}	✓	✓	✓
	LED indicator when I/F starting ^{*3}	✓	✓	✓
	Autocutting after closing cover	✓	✓	✓
	Paper reduction	✓	✓	✓
	Font A auto replacement			✓
	Font B auto replacement			✓
	Font C auto replacement			✓
	Multi-tone print density	✓	✓	✓
	Optional buzzer		✓	✓
	Communication condition of USB interface		✓	✓
	Communication condition of Bluetooth interface ^{*3}	✓	✓	

Item\Method	TM Utility for iOS, for Android	TM-m10 Utility for Windows	Software Setting Mode
Bluetooth communication interval during power saving mode*4	✓	✓	✓

*1: Supported by Ver. 3.2.0 or later.

*2: Enabled only for South Asia model.

*3: May not be equipped depending on the printer model.

*4: Enabled only under the following conditions.

Epson TM Utility for iOS/Android Ver.3.6.0 or later

TM-m10 Utility for Windows Ver.1.40 or later

Firmware version 1.60 ESC/POS or later

NOTE

- For information about how to use the software setting mode, see ["Software Setting Mode" on page 58.](#)
- All items can be set with ESC/POS commands.

Functions

Receive buffer capacity

- 4KB (initial setting)
- 45 bytes

NOTE

The receive buffer capacity for the *Bluetooth* interface is 64 KB.

BUSY condition

- Receive buffer full/Offline (initial setting)
- Receive buffer full

NOTE

In either case above, the printer enters the BUSY state after power is turned on, and when a self-test is being run.

Auto line feed

- Normally disabled (initial setting)
- Normally enabled

USB power-saving function

- Disabled
- Enabled (initial setting)

NOTE

The USB power-saving function is valid only when the USB interface communication condition is set to the vendor-defined class and the system configuration is set so that the USB driver can support the USB power-saving function.

Release condition of receive buffer BUSY

- Releases when the remaining receive buffer capacity becomes 256 bytes (initial setting)
- Releases when the remaining receive buffer capacity becomes 138 bytes

NOTE

This function is enabled only when Receive buffer capacity is set to 4KB.

Select paper out detector enabled for paper out signal output

- Roll paper out detector (initial settings)
- Disabled

Error signal settings

- Enabled (initial setting)
- Disabled

Pre-feed before next print

- Disabled (initial setting)
- Enabled

CAUTION

This is available for firmware version 1.50 ESC/POS or later.

NOTE

When using this function, the top margin is approximately 11.5 mm.

Print density

Selectable from 70 to 130% (5% increment)

Initial setting: 100%

Depending on the paper type, it is recommended to set the print density as shown in the table below for the best print quality.

Original Paper type	Density
AF50KS-E, KT55FA, KT48FA, P30523, P31523, P35524	100%
F5041(55)	105%

NOTE

When the print density level is increased, print speed may be reduced.

Print speed

Selectable from levels 1 to 10 (Slow ~ Fast)

Initial setting: level 10

NOTE

Depending on print conditions, such as print duty, print head temperature, and data transmission speed, print speed is automatically adjusted, which may cause white lines due to intermittent print (the motor sometimes stops). To avoid this, keep the print speed constant by setting it lower.

Thai character print mode (only for South Asia model)

- Thai 3 pass
- Thai 1 pass (initial setting)

Character code table defaults

Selectable from 43 pages including user defined page

Initial setting: PC437: USA, Standard Europe

International character defaults

Selectable from 18 sets

Initial setting: USA

Command execution during offline

- Enabled (initial settings)
- Disabled

Interface switch waiting time

Select from 1 to 10 seconds (in intervals of 1 second)

1 second (initial setting)

NOTE

May not be equipped depending on the printer model.

Main connection interface

- Auto (interface that receives data first) (initial setting)
- USB
- Bluetooth
- Ethernet/Wi-Fi
- No main connection I/F

CAUTION

- When using this printer with multiple interfaces, make sure the interface that is always connected to be set as the main connection.
- When using multiple interfaces, set the receive buffer capacity to 4 KB.
- You cannot use wired LAN and wireless LAN at the same time.
- When not using *Bluetooth*, set the *Bluetooth* security level to Middle or High in order to prevent third parties from unauthorized pairing.
You can change the security level with Epson TM Utility, TM-m10 Utility, or the Interface Setup mode.

NOTE

- May not be equipped depending on the interface configuration.
- For information about the function, see "[Printing Using Multiple Interfaces](#)" on page 25.

LED indicator when I/F starting

- Enabled (initial setting)
- Disabled

NOTE

May not be equipped depending on the printer model.

Autocutting after closing cover

- Cuts (initial setting)
- Does not cut

Paper reduction

Extra upper space reduction

- Disabled (initial setting)
- Enabled

Extra lower space reduction

- Disabled (initial setting)
- Enabled

Line space reduction rate

- Not reduced (initial setting)
- 25%
- 50%

- 75%

Line feed reduction rate

- Not reduced (initial setting)
- 25%
- 50%
- 75%

Barcode height reduction rate

- Not reduced (initial setting)
- 25%
- 50%
- 75%

NOTE

- No reduction is applied to blank dot lines that exist in a graphic data.
- Reduced barcodes are not guaranteed to be correctly scanned. Make sure to check whether they are properly read by a barcode reader that is actually used.

Font A auto replacement

- Does not replace (initial setting)
- Font B
- Font C

Font B auto replacement

- Does not replace (initial setting)
- Font A
- Font C

Font C auto replacement

- Does not replace (initial setting)
- Font A
- Font B

Multi-tone print density

Selectable from 70 to 130% (5% increment)

Initial setting: 100%

Optional buzzer

NOTE

- For information about how to connect the optional external buzzer, see "[Connecting the Optional External Buzzer](#)" on page 31.
- When the optional external buzzer is enabled, a cash drawer cannot be used. Be sure to disable it when you use a cash drawer.

Enables/disables

- Disabled (initial setting)
- Enabled

Buzzer frequency (Error)

- Does not sound
- Sounds 1 time
- Sounds continuously (initial setting)

Sound pattern (Autocut)

Selectable from Patterns A to E

Initial setting: Pattern A

Buzzer frequency (Autocut)

- Does not sound
- Sounds 1 time (initial setting)

Sound pattern (Pulse 1)

Selectable from Patterns A to E

Initial setting: Pattern A

Buzzer frequency (Pulse 1)

- Does not sound
- Sounds 1 time (initial setting)

Sound pattern (Pulse 2)

Selectable from Patterns A to E

Initial setting: Pattern B

Buzzer frequency (Pulse 2)

- Does not sound
- Sounds 1 time (initial setting)

Communication condition of USB interface

Class

- USB printer class (initial setting)
- USB vendor-defined class

Communication condition of *Bluetooth* interface

- Device name (initial setting: TM-m10_XXXXXX)
- Passkey (initial setting: 0000)
- Security (initial setting: Low)
- Auto Re-Connect with iOS device (initial setting: Enabled)

NOTE	<ul style="list-style-type: none">• May not be equipped depending on the printer model.• The device name is initially set to TM-m10_XXXXXX. (XXXXXX refers to the last 6 digits of the serial number labeled on the back of your printer.)
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Bluetooth communication interval during power saving mode

- Level 1 (Standard) (Initial setting)
- Level 2 (Short)

NOTE	<p>By changing the setting to "Level 2 (Short)," you can shorten the time until printing begins or the time until information is shown on the customer display connected to the printer. However, because the communication frequency increases, the power consumption of the printer and the host also increases. Also, depending on the host, this setting may not be enabled, and the host-specified communication interval may be used.</p>
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Network Settings

The following explains the procedure for network settings in order to connect the product to your network.

Setup methods

There are three methods for set up.

Method 1: Setup using EpsonNet Config

This method involves installing the network configuration tool, EpsonNet Config, on your computer for setting.

As it does not require any settings in advance to allow set up, you can easily perform set up using a computer already connected to the network.

Download EpsonNet Config from the Epson website.

Method 2: Setup using EpsonNet Config (Web version)

This method involves opening the Web application equipped in the printer from a Web browser to perform settings.

Because you specify the printer's IP address to open it, you need to set your computer to the same network segment as the printer.

With EpsonNet Config (Web version), you can set more items than with EpsonNet Config.

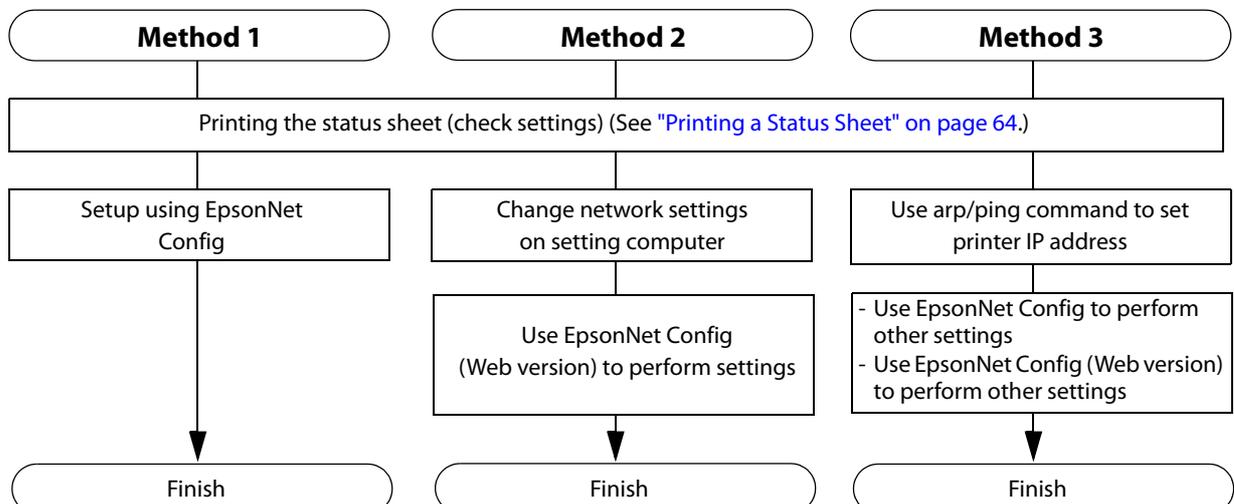
Method 3: Setup using arp/ping commands

This method involves setting the printer's IP address in the setting computer's arp/ping commands, then using the setting tool to change the other settings.

The setting computer must be in the same segment as the printer. Also, settings can be done only when the printer's arp+ping IP setting is set to Enable.

Use EpsonNet Config or EpsonNet Config (Web version) for settings other than the IP address.

Flow of Setup



Setup using EpsonNet Config

Execute EpsonNet Config, select the target printer from the displayed device list, then check and change the settings.

If the printer is still set to factory defaults, the printer's MAC address is listed up, even if the computer does not have the same network address.

CAUTION

- The initial setting uses an IP address for the printer provided by a DHCP server. Since you cannot complete setup if there are conflicting IP addresses on the network, make sure that there are no other devices on the network that conflict with the IP address provided by the DHCP server. If a DHCP server is not available, a fixed IP address (192.168.192.168) is set approximately one minute after turning on the printer. Also, if the Ethernet cable is not connected, connect the Ethernet cable and then run this process.
- When DHCP is enabled, the provided IP address is printed automatically. However, if the Ethernet cable is not connected, and the Wireless LAN unit is not installed, printing is not performed.

1 Connect the printer to the same network as the computer where you installed EpsonNet Config.

2 Start up EpsonNet Config.

The tool automatically detects printers connected to the network and displays a list.

It may take up to a minute for the printer to be displayed in the list.

If it is not displayed, check that [Filter] is set to "(All)" or "Network-connected devices", then click [Refresh]. Or, select [Tools], then [Option], and check the settings of [Search Parameters].

3 Select the target printer, then click [Configuration].

If you cannot determine the target printer from the product name or the IP address, use the MAC address. You can check the printer's MAC address on the status sheet.

4 Change the printer's settings based on the network setting information you received from the network administrator.

Select an item from the menu and change the setting.

5 Once you set the necessary items, click [Transmit].

The changed contents are sent to the printer and the printer settings are changed.

NOTE

For details about EpsonNet Config, see the manual (operation guide) installed together with the tool or the online help.

Setup using EpsonNet Config (Web Version)

Follow the steps below to start up EpsonNet Config (Web version), and check or change the settings.

CAUTION

- When setting up using the EpsonNet Config (Web version), you need to set the network settings for the device to the same network segment as the printer you want to connect to.
- The initial setting uses an IP address for the printer provided by a DHCP server. Since you cannot complete setup if there are conflicting IP addresses on the network, make sure that there are no other devices on the network that conflict with the IP address provided by the DHCP server. If a DHCP server is not available, a fixed IP address (192.168.192.168) is set approximately one minute after turning on the printer. Also, if the Ethernet cable is not connected, connect the Ethernet cable and then run this process.
- When DHCP is enabled, the provided IP address is printed automatically. However, if the Ethernet cable is not connected, and the Wireless LAN unit is not installed, printing is not performed.

- 1 Connect the setting computer and the printer to the same network.**
- 2 Perform network settings on the computer so that it is in the same segment as the printer's IP address.**

Subnet mask: Same subnet mask as the printer

IP address: Same segment (same network address) as the printer, different host address

Check the values set in the printer on the status sheet.

E.g.)	Printer	Setting computer
Subnet mask	255.255.255.0	255.255.255.0
IP address	192.168.192.168	192.168.192.2

- 3 Start up your Web browser and input the printer's IP address into the address field.**
E.g.) <http://192.168.192.168>

NOTE

Under initial settings, when you access EpsonNet Config (Web version) from your browser, an authentication warning message may be displayed.

- 4 Input your user name and password on the authentication window.**
The user name is "epson". For the default password, see "[Default administrator password for setting](#)" on page 109.
- 5 Change the settings based on the network setting information you received from the network administrator.**
Select an item from [Configuration] and change the setting.
- 6 After changing the necessary parameters, click the [Send] button.**
The changes are sent to the printer.

7 Click the [Reset] button on the Web page displayed after sending.

The sent contents are enabled.

Depending on the changes, such as the IP address, the connection with the setting computer may be cut and the EpsonNet Config window may not be displayed. To reconnect, you need to set the network settings of the setting computer to the same network segment as the printer for which settings were changed.

Setup using arp/ping commands

You can change the printer's IP address by changing the ARP table (table of IP address and MAC addresses) managed by the OS on the setting computer.

Check that the setting computer is connected to the network in the same segment as the printer, and that the arp+ping IP setting for the printer is set to Enable. (The factory default is Disable.)

You can check the printer settings on the status sheet.

1 Delete the IP address you want to set to the printer from the ARP table.

arp -d (IP address)

E.g.) arp -d 192.168.0.10

2 Add the printer's MAC address and the IP address you want to set to the ARP table.

arp -s (IP address) (MAC address)

E.g.) arp -s 192.168.0.10 00-26-AB-7B-00-00

3 Execute the ping command and enable settings.

ping (IP address you want to set)

E.g.) ping 192.168.0.10

When a message like "Reply From 192.168.0.10: Bytes=32 Time < 10ms TTL=255" is displayed, the IP address setting is complete.

Use EpsonNet Config or EpsonNet Config (Web version) for settings other than the IP address.

MAC Address Confirmation

You can check the printer's MAC address using the following procedures.

- Printing the status sheet
- A printer self-test (May not be supported by some TM printers.)
- Using EpsonNet Config to confirm
- Using a Web browser to confirm (EpsonNet Config (Web version) function)

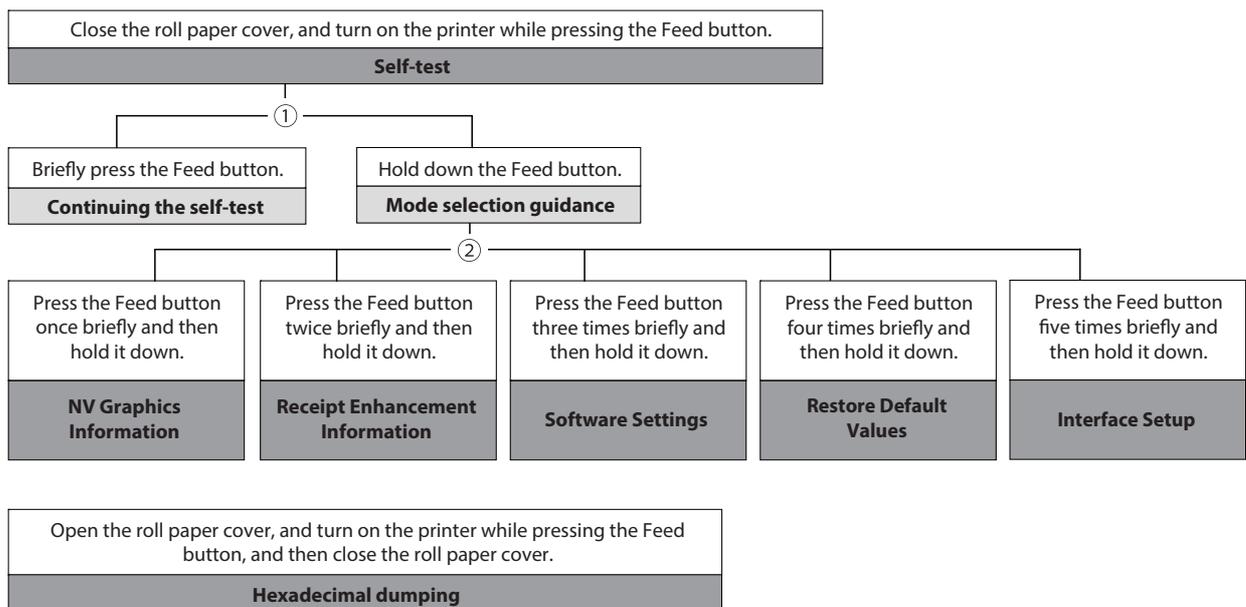
Setting/Check Modes

As well as print mode, the following modes are also provided for making various printer settings and checking items.

- Self-test mode
- NV graphics information print mode
- Receipt Enhancement information print mode
- Software settings mode
- Restore default settings mode
- Interface setup mode
- Hexadecimal dumping mode

The self-test mode or hexadecimal dumping mode is selected depending on the operation performed when the power is turned on.

NV graphic information print mode, Receipt Enhancement information print mode, Software settings mode, and Restore default settings mode are selected depending on the Feed button operation performed during a self-test.



In 1 and 2, the following guidances are printed, the Paper LED flashes, and instructs the user's operations.

1. Continuing self-test guidance

Select Modes by pressing Feed Button.
Continue SELF-TEST: Less than 1 second
Mode Selection : 1 second or more

2. Mode selection guidance

Mode Selection

Modes

- 0: Exit and Reboot Printer
- 1: NV Graphics Information
- 2: Receipt Enhancement Information
- 3: Customize Value Settings
- 4: Restore Default Values
- 5: Interface Setup
- 6 or more: None

Select Modes by executing following procedure.

- step 1. Press the Feed button less than 1 second as many times as the selected mode number.
- step 2. Press Feed button for 1 second or more.

Self-test Mode

You can check the following items using the self-test.

- Product name
- Firmware version
- Product serial number
- Interface type
- Resident fonts
- Thai character print mode (only for South Asia model)
- Maintenance counter information (head running length, number of times of autocutting)

Follow the steps below. You can also run the self-test using the ESC/POS commands.

- 1 Close the roll paper cover.**
- 2 While pressing the Feed button, turn on the printer. (Hold down the Feed button until printing starts.)**
After printing the current print status, a Continuing self-test guidance is printed, and the Paper LED flashes.
- 3 Briefly press the Feed button (less than one second) to continue the self-test.**
The printer prints a rolling pattern on the roll paper, using the built-in character set.
After "*** completed ***" is printed, the printer initializes and switches to standard mode.

NV Graphics Information Print Mode

Prints the following NV graphic information registered to the printers.

- Capacity of the NV graphics
- Used capacity of the NV graphics
- Unused capacity of the NV graphics
- Number of NV graphics that are registered
- Key code, number of dots in X direction, number of dots in Y direction to be defined.
- NV graphics data

NOTE

For details on NV graphics, see ["NV Graphics Memory" on page 21](#)

Follow the steps below.

- 1 After running a self test, hold down the Feed button for at least one second, and then select the Mode selection.**
The Mode selection guidance is printed, and the Paper LED flashes.

- 2 After briefly (less than one second) pressing the Feed button once, hold it down for at least one second, to print the NV graphics information.**

After information printing, the Mode selection guidance is printed again.

- 3 To finish, turn off the power, or select "Exit and Reboot Printer".**

Receipt Enhancement Information Print Mode

You can check the following items using the R/E information mode:

- Automatic top logo setting
- Automatic bottom logo setting
- Extended settings for automatic top/bottom logo

Follow the steps below.

- 1 After running a self test, hold down the Feed button for at least one second, and then select the Mode selection.**

The Mode selection guidance is printed, and the Paper LED flashes.

- 2 After briefly (less than one second) pressing the Feed button twice, hold it down for at least one second, to print the R/E information.**

After information printing, the Mode selection guidance is printed again.

- 3 To finish, turn off the power, or select "Exit and Reboot Printer".**

Software Setting Mode

Set the printer's memory switches and customized values.

- Print Density
- Print Speed
- Enable/Disable Auto Paper Feed&Cut at cover close
- Embedded Font Replacement
- Communication condition of USB Interface
- Buzzer Control
- Interface Settings
- Automatic Paper Reduction
- NV Memory Capacity
- Thai character print mode (only for South Asia model)
- Command execution during offline
- LED indicator when I/F starting
- Interface switch waiting time

- Main connection interface
- Pre-feed before next print

NOTE

For details on the memory switches and customized values, see ["Software Settings" on page 43](#).

Follow the steps below.

1 After running a self test, hold down the Feed button for at least one second to enter the Mode selection.

The Mode selection guidance is printed, and the Paper LED flashes.

2 Briefly press the Feed button three times (less than one second), hold it down for at least one second to enter the Software settings mode (Customized value setting).

The Software setting mode guidance is printed, and the Paper LED flashes.

Customize Value Settings

Modes

- 0: Exit
- 1: Print Current Settings
- 2: Print Density
- 3: Automatic Paper Reduction
- 4: Auto Paper Feed&Cut at cover close
- 7: Embedded Font Replacement
- 8: USB Interface Settings
- 9: Printing Speed
- 10: NV Capacity
- 11: Command Execution (Offline)
- 12: Buzzer Control
- 13: Interface Settings
- 14: Other Settings

Select Modes by executing following procedure.

- step 1. Press the Feed button less than 1 second as many times as the selected mode number.
- step 2. Press Feed button for 1 second or more.

3 After briefly pressing the Feed button (less than one second) for the number of times shown in the print result, hold down the button for more than one second to select the setting items.

The setting selected as the setting item, the current settings and initial settings are printed.

Depending on the setting item, you may need to continue selecting the setting item before the settings are printed.

For details on setting items, see ["Software Settings" on page 43](#).

- 4 Select a setting by briefly pressing the Feed button (less than one second) for the number of times applicable to the setting, and then hold down the button for more than one second to confirm your selection.**

After saving the settings, the Software setting mode guidance is printed, and the Paper LED flashes.

- 5 To close Software setting mode, turn off the printer, or select "Exit" to return to Mode selection guidance, and then select "Exit and Reboot Printer".**

NOTE

- To select 0 as the item number, hold down the Feed button until printing starts.
- If the button is pressed a number of times that is not displayed by the Setup guidance, the operation is invalid and the same guidance is printed.

Restore Default Values Mode

In Restore default values mode, following values saved on NV Memory will be set back to initial settings. When any error occurs, you can use to specify the reason.

- Memory switch
- Customized Value
- Communication Condition of USB Interface
- Status
- Character types
- Accessories
- Barcode
- Two-Dimensional Symbol
- Print Position
- Logo Setting

Follow the steps below.

- 1 After running a self test, hold down the Feed button for at least one second to enter the Mode selection.**
The Mode selection guidance is printed, and the Paper LED flashes.
- 2 Briefly press the Feed button four times (less than one second), hold it down for at least one second to enter the Restore Default Value.**
The guidance is printed.
- 3 Briefly press the Feed button once (less than one second), hold it down for at least one second. (Hold down the Feed button until the message of restore completion is printed.)**

Interface Setup Mode

Use this mode to setup the interface and other settings.

Follow the steps below.

- 1 After running a self test, hold down the Feed button for at least one second to enter the Mode selection.**
The Mode selection guidance is printed, and the Paper LED flashes.
- 2 Briefly press the Feed button five times (less than one second), hold it down for at least one second to enter the Interface Setup Mode.**
The guidance is printed.
- 3 After briefly pressing the Feed button (less than one second) for the number of times shown in the print result, hold down the button for more than one second, and then select the setting items.**

Initialize

Select [Wi-Fi & Ethernet Setup] or [Bluetooth Setup] and select [Initialize] to restore the communication settings to the factory default. The printer is reset and restarted.

SimpleAP mode (Wi-Fi model)

In Wi-Fi model, select [Wi-Fi & Ethernet Setup] and select [SimpleAP] to start in SimpleAP mode (the same as the factory default setting). The printer is reset and restarted, and it begins printing the "SimpleAP Start" information.

Select this to use Quick connection for Wi-Fi model.

NOTE

For information on the Quick connection function, see "[Simple Setup for Wireless LAN](#)" on page 23.

Auto re-connect to iOS device (*Bluetooth* model)

In *Bluetooth* model, select [Bluetooth Setup] and then select [Auto Re-Connect iOS], you can select whether to enable or disable auto reconnection to iOS devices.

NOTE

- For details on the auto re-connect function, see "[Auto Reconnect Feature](#)" on page 111.
- You can change the settings with TM-m10 Utility and TM Utility for iOS.

Bluetooth Security Settings (*Bluetooth* model)

For *Bluetooth* models, select [Bluetooth Setup], and then select [Security], and you can change the *Bluetooth* security settings.

CAUTION

If you change the security settings from "Middle" or "Low" to "High", or from "High" to "Middle" or "Low", the link key (pairing information) is deleted. If the printer is already paired with a terminal, unpair them and then pair again.

NOTE

You can change the settings with TM-m10 Utility and TM Utility for iOS/Android.

Security	Pairing Mode	Pairing Method
Low (initial setting)	Pairing is always possible	Just Works
Middle	Pairing is possible for one minute after printing the status sheet	Just Works
High	Pairing is possible for one minute after printing the status sheet	Numeric Comparison/Passkey Entry

Pairing method when the security is set to Middle/High (from the printer)

When the security is set to Middle/High and the printer is ready to be paired, perform the following procedure.

1 Load paper in the printer, and then turn it on.

CAUTION

- Make sure no errors have occurred and that the printer is not off-line.
- You cannot pair the printer while the network is starting up immediately after the power is turned on.

2 Open the roll paper cover, hold down the FEED button (two seconds), and then close the roll paper cover.

3 A status sheet is printed, and the power LED flashes a pattern indicating that pairing is now possible.

NOTE

- Pairing is possible for one minute after printing the status sheet.
- You can enable pairing also by printing the status sheet by pressing the status sheet button.

Pairing method when the security is set to High (from the host)

When the security is set to High and the printer is ready to be paired, perform the following procedure.

1 Search for the printer on the Bluetooth settings screen on the host device.

2 Select the printer you want to pair with. The printer prints the Passkey.

3 Check that the printed Passkey and the Passkey displayed on the host device match, and then select "Pairing" on the host device.

Hexadecimal Dumping Mode

In hexadecimal dumping mode, data from the host device is printed in hexadecimal numbers and characters. By comparing the print outs and the program, you can check whether or not data is being sent to the printer correctly.

NOTE

- When there are no characters that correspond to the print data, "." is printed.
- If you press the Feed button when there is less than one line of print data, one line is printed.
- During hexadecimal dumping mode, applications that check the printer status may not operate correctly. The printer only returns the status for the "Real-time transmission status" command.

Follow the steps below. Entering the hexadecimal dumping mode is also possible using the ESC/POS commands.

- 1 Open the roll paper cover.**
- 2 While pressing the Feed button, turn on the printer. (Hold down the Feed button until the Error LED turns on.)**
- 3 Close the roll paper cover.**
From this point, all data received by the printer is printed in the corresponding hexadecimal numbers and ASCII characters.

Example of printing in hexadecimal dumping mode:

```
Hexadecimal Dump
To terminate hexadecimal dump,
press FEED button three times.

1B 21 00 1B 26 02 40 40 1B 69 . ! . . & . @ @ . i
1B 25 01 1B 63 34 00 1B 30 31 . % . . c 4 . . 0 1
41 42 43 44 45 46 47 48 49 4A A B C D E F G H I J

*** completed ***
```

- 4 To close hexadecimal dumping mode, turn off the printer after printing is complete, or press the Feed button for three times.**

Printing a Status Sheet

Follow the steps below to check the interface settings.

NOTE

- You cannot print after turning on the power while the Power LED is flashing.
- This feature is not supported for models that do not have a status sheet button.

Using the Status Sheet Button

- 1 Check that the printer is turned on.**
Make sure the roll paper cover is closed.
- 2 If there is a bottom cover, remove the cover.**
See "[Removing the Covers](#)" on page 88 for details on removing the bottom cover.
- 3 Hold down the Feed button for at least one second.**
The status sheet is printed. After printing, the printer returns to the standard mode.

Using the Feed button

- 1 Check that the printer is on.**
- 2 Open the roll paper cover.**
- 3 Hold down the Feed button for at least one second.**

NOTE

For ESC/POS firmware version 1.52 or earlier, press and hold for 3 seconds or longer.

4 Close the roll paper cover.

The status sheet is printed. After printing, the printer returns to the standard mode.

NOTE

- After the status sheet is printed, only the print settings of the mainly connected interface are retained. For the mainly connected interface, see ["Printing Using Multiple Interfaces" on page 25](#).
- Ethernet and Wi-Fi status sheets are not printed while the printing communication protocol is being established. They will be printed after the connection is cut off (including being cut due to a time out).
- The Bluetooth status sheet is not printed if status sheet printing is performed under the following conditions.
 - * Bluetooth is connected when the Bluetooth security is set to "Medium" or "High"
 - * An error occurs when the Bluetooth security is set to "Medium" or "High"
 - * Time between when a pairing request is received and Passkey printing starts when the Bluetooth security is set to "High"
- The Bluetooth status sheet is not printed if either of the following conditions occur during the time from when the Paper LED flashes until the cover is closed when using the Feed button to print the status sheet.
 - * The cover remains open for 1 minute when the Bluetooth security is set to "Medium" or "High"
 - * Bluetooth is disconnected

```

*** Wi-Fi & Ethernet Interface ***

Wi-Fi Status
MAC Address      : Unmounted
SSID : EPSON_Printer
Network Mode     : Infrastructure
Comm Standard    : 802.11b/g/n
Encryption Type  : WPA2-PSK
Link Status      : Unknown
Channel          : Unknown
Transmission     : Unknown
Access Point     : Unknown
Signal Level     : Unknown

Ethernet Status
MAC Address      : XX-XX-XX-XX-XX-XX
Physical Layer   : Auto-negotiation
Link Status      : Disconnect

Ethernet
WF : XXXXXXXXXXXX
DN : TM-m10

Network
Soft Version     : 01.00

TCP/IP Status
Acquiring        : Auto
IP Address        : (NONE)
Subnet Mask       : (NONE)
Default Gateway   : (NONE)

Other Status
Time Server       : Invalid
Stored Date/Time : 2015/01/01 00:00:00
Wi-Fi Device ID  : Unknown
  
```



```

*** Bluetooth Interface ***

Bluetooth Status
BD_ADDR : XX:XX:XX:XX:XX:XX
Passkey  : XX
Device Name : TM-m10_XXXXXX
Module Ver : X.XX
Module Info : BT401-XXXXX
Mode     : Auto re-connect enable
Security  : Low

Bluetooth Status
BT : XXXXXXXXXXXX
DN : TM-m10
  
```



Resetting the Interface Settings

Follow the steps below to restore the network communication settings to the factory defaults.

NOTE

- This function is not supported on models that do not have a status sheet button.
- You can return the interface settings to their defaults from the Interface Setup mode. See ["Interface Setup Mode" on page 61](#) for details on the Interface Setup mode.

- 1 Turn off the printer and close the roll paper cover.**
- 2 If the bottom cover is attached, remove the cover.**
See ["Removing the Covers" on page 88](#) for details on removing the bottom cover.
- 3 Hold down the status sheet button while turning on the printer.**
A message is printed indicating that resetting is being performed, and the printer restarts.

EpsonNet Config (Web Version)

This section explains items that can be displayed in the Web application EpsonNet Config (Web version) built into the TM-m10, as well as items that can be set.

Information Menu

On the Information menu, you can check the following settings. For the details of each protocol or the settings other than the Information menu, check the Configuration menu.

Basic Information

You can check the items below.

(Administrator name, installation location, MAC address, software version, connected printer name, wireless connection channel, wireless transmission speed, MAC address of the wireless connection access point, wireless radio wave strength, printer status)

TCP/IP

You can confirm TCP/IP protocol IP address settings.

SNMP

You can confirm SNMP protocol settings.

Bonjour

You can confirm Bonjour protocol settings.

Time Setting

You can confirm SNTP protocol time server settings.

Timeout

You can confirm LPR/Port9100 protocol Timeout duration settings.

ePOS-Print

You can check the ePOS-Print version.

Configuration Menu

On the Configuration menu, you can check and set the following items.

NOTE

- For the setting method, see "[Setup using EpsonNet Config \(Web Version\)](#)" on page 53.
- Items that can be set vary depending on the wireless LAN unit being used.

Ethernet

You can check and set the communication standard.

(Auto / 10Base-T Half Duplex / 10Base-T Full Duplex / 100Base-TX Half Duplex / 100Base-TX Full Duplex)

Wireless

This is required when using the Wireless LAN unit. You can check and set the following wireless settings.

- Settings of wireless transmission standards (Auto / 802.11b/g/n / 802.11a/n/ac)
- Network mode settings (Infrastructure / Ad hoc)
- SSID name input
- Channel setting *Used only in ad hoc mode.
- Encryption code setting (WPA2-PSK / WPA2-Enterprise / WPA-PSK (AES) / WEP (128bit) / WEP (64 bit) / None)
- WPA Pre-Shared Key setting *WPA wireless password setting
- Default WEP Key selection (Key 1 / 2 / 3 / 4)
- WEP key1 to 4 setting *WEP wireless password setting
- Authentication algorithm setting (OpenSystem / Shared key / Auto)
- Power saving function settings (Disable/Enable)

*If using "WPA2-Enterprise" in the above encryption method, the following settings are required.

- EAP authentication setting (EAP-TLS / PEAP-TLS / PEAP-MSCHAPv2)
- Client-signed certificate (Client-Signed Certificate1 / Client-Signed Certificate2 / Client-Signed Certificate3)
- User ID input
- Password input
- Server authentication setting (Disable / Enable)
- Server ID input
- CA-signed certificate setting (CA Certificate1 / CA Certificate2 / CA Certificate3 / CA Certificate4 / CA Certificate5 / CA Certificate6 / CA Certificate7 / CA Certificate8 / CA Certificate9 / CA Certificate10)
- Anonymous Name -input alias used when establishing communication with RADIUS server
- Encryption strength setting
(Low: AES256-SHA / DES-CBC3-SHA / AES128-SHA / RC4-SHA)
(Medium: AES256-SHA / DES-CBC3-SHA / AES128-SHA / RC4-SHA)
(High: AES256-SHA / DES-CBC3-SHA)

Security

SSL/TLS

You can check and set the SSL/TLS.

- Selection of the server certificate type
(Selfsigned Certificate / CA signed Certificate1 / CA signed Certificate2 / CA signed Certificate3)
- Encryption strength setting (Medium / Low / High)
- Setting for automatic redirect from HTTP to HTTPS (Enable / Disable)
- Confirmation of each certificate

Authentication

Certificate List

You can check the following items for certificates.

- Self-signed certificate setting
- CA signed certificate settings 1 to 3
- CA certificate settings 1 to 10

Certificate Import

This specifies the certificate to be imported.

- File format (PEM / DER Certification / Password Protection PKCS#12 Certificate)
- File name
- Password (If the certificate file format is PKCS#12)

CAUTION

- Enable the time server when using a certificate.
- If you import and select an invalid certificate, you will no longer be able to start up EpsonNet Config (Web version). In that case, use EpsonNet Config to select a certificate other than the invalid one (for example, a Selfsigned Certificate), and import the correct certificate with EpsonNet Config (Web version) again.

TCP/IP

IP v4 Address

This sets the IP address when setting the manual.

- Setting for IP address acquisition method (Manual / Auto)
- IP address setting
- Subnet mask address setting
- Default gateway address setting
- APIPA setting (Enable / Disable)
- ARP+Ping setting (Enable / Disable)
- IP Address Printing (Enable / Disable)

DNS/DDNS

This sets the DNS server address (IPv4).

- Setting for automatic acquisition of the DNS server address (Disable / Enable)
- DNS server address setting

This sets the host name and domain name.

- Setting for automatic acquisition of the host name and domain name (Disable / Enable)
- Host name input
- Domain name input
- Setting of the function for registering the network I/F address in the DNS server (Disable / Enable)

SNMP

Community

This sets the community name used in notifications and enables or disables Wellknown Community Name. You can set up to 32 ASCII characters for the community name.

- Read Only community name (Default value: public)
- Read/Write community name
- Wellknown Community Name (Default value: Enable)

IP Trap

This sets the IP trap.

IP Trap1

- Trap setting (Disable / Enable)
- Trap address setting
- Community name input

IP Trap2

- Trap setting (Disable / Enable)
- Trap address setting
- Community name input

NOTE	<ul style="list-style-type: none">• In the [SNMP] menu, the "Wellknown Community Name" can be set only if the network firmware is version 01.31 or later. If this setting is disabled, the following restrictions apply.<ul style="list-style-type: none">* TM driver Port opening is delayed approximately 2 seconds.* Deployment Tool The model name cannot be acquired.* EpsonNet Config/Monitoring Tool The model name, status, and setting information cannot be acquired. Settings cannot be changed.
-------------	---

Bonjour

This sets Bonjour.

- Bonjour setting (Disable / Enable)
- Name input for when using Bonjour*
- Printer name setting for when using Bonjour*
- Installation location input

* You can use upper and lower case alphabet characters, numerals and hyphens, however, only use upper and lower case alphabet characters for the initial character.

Time Setting

You can check and set the time server.

- Use of time server (Disable / Enable)
- Time server address setting
- Time setting for refresh interval (Can be set between 1 to 10,080 min) - Default is 60 min.
- Confirmation of time server status (Invalid / Success / Synchronize / Failure)
- Error setting

Timeout

This sets the timeout time for printing.

- LPR time-out setting - Default is 90 sec.
- RAW (Port9100) time-out setting - Default is 90 sec.

ePOS-Print

You can check and set ePOS-Print.

- Version confirmation
- ePOS-Print setting (Disable / Enable)
- Device ID setting
- Printer type setting (Thermal(180dpi) / Thermal(203dpi) / Impact / Impact(24pin))
- Setting for character code table type

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Advanced Settings

You can check and set the port type and power-saving settings.

- Ethernet Port Type setting (Auto / MDI / MDI-X)
- Energy Efficient Ethernet setting (Disable / Enable)
- Standby setting (Disable / Enable)

NOTE

Advanced Settings are supported only on firmware version 1.71 and later.

Optional Menu

In the Optional Menu, you can check and set the following items.

Administrator Information

You can set the administrator information. You can set up to 255 ASCII characters.

- Administrator name setting
This is different from the user name used in password authentication. (The user name is fixed to "epson".)
- Installation location setting

Reset

This resets the printer or returns the network settings to default settings.

Execute the reset when you want to immediately enable settings you changed with EpsonNet Config (Web version). However, if you executed [Reset] after executing [Send] on each setting page, this reset is not required.

This returns the printer's network settings to default settings. This may cause the printer to become unable to communicate with the web browser.

NOTE

If a wireless LAN unit is connected, the wireless LAN unit is also reset or returned to default settings.

Password

This sets the password for EpsonNet Config (Web version). You can set up to 20 ASCII characters (alphanumeric symbols).

NOTE

- The user name cannot be changed. It is fixed to "epson".
- You can use the password set for the EpsonNet Config (Web Version) function as the password for when using EpsonNet Config to perform settings.

Application Development Information

This chapter describes how to control the printer and gives information useful for printer application development.

Controlling the Printer

The printer supports the following command systems:

- ePOS-Print XML (Ethernet model, Wi-Fi model)
- ESC/POS

Users can control the printer by using the aforementioned commands, or the following development kits or drivers.

- Epson ePOS SDK
- ePOS-Print SDK
- OPOS ADK
- OPOS ADK for .NET
- JavaPOS ADK
- EPSON Advanced Printer Driver (APD)
- EPSON TM Virtual Port Driver
- Mac Printer Driver
- Epson TM/BA Series Thermal Printer Driver

ePOS-Print XML

ePOS-Print XML is the Epson original control command system for POS printers defined in XML. With ePOS-Print XML commands, you can print in environments where http communication is available and from OS applications. For detailed information about ePOS-Print XML, see the ePOS-Print XML User's Manual. For this product, ePOS-Print XML is supported by Ethernet model and Wi-Fi model.

ESC/POS

ESC/POS is the Epson original printer command system for POS printers and customer display. With ESC/POS commands, you can directly control all the printer functions, but detailed knowledge of printer specifications or combination of commands is required, compared to using drivers and applications.

For detailed information about ESC/POS commands, see the ESC/POS Command Reference for TM Printers that can be accessed from the following URL:

https://support.epson.net/publist/reference_en/

Controlling the Cash Drawer

A pulse output is sent to drawer kick connector pin 2 or pin 5, and you can open the drawer.

You can also check the open/close status of the drawer by checking the signal level of the drawer kick connector pin 3.

These controls are executed by a driver or by commands.

ESC/POS Commands

Prepare the output command for the specified pulse and the status transmission command.

For details, see the ESC/POS Command Reference.

For Windows Printer Drivers (APD)

You can set so that the drawer opens at the start/end of printing or start/end of a page. For details, see the manual for drivers.

For details on control, see the manual for Status API of the driver.

OPOS (OCX Driver)

Register a cash drawer using the SetupPOS Utility, and control using the OpenDrawer method or the DirectIO function.

For details, see the "EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE Cash Drawer" and the "UnifiedPOS Specification".

OPOS for .NET

Register a cash drawer using the SetupPOS Utility, and control using the OpenDrawer method or the DirectIO function.

For details, see the "EPSON OPOS ADK for .NET MANUAL Application Development Guide Cash Drawer (EPSON Standard)" and the "UnifiedPOS Specification".

Epson ePOS SDK

The output command for the drawer kick pulse and the status transmission command are provided in each SDK library. For details, see the user's manuals provided with each SDK.

NOTE

- Whether or not pin 2 or pin 5 operates the drawer kick connector depends on the connected cash drawer.
- You can acquire documents regarding the UnifiedPOS from the following link.
<https://www.omg.org/spec/UPOS>

Controlling the Optional External Buzzer

You can set the optional external buzzer to buzz when an error occurs and when an automatic cut off occurs.

The buzzer can be buzzed using a driver or a command.

You can also set the timing and the beep pattern for the buzzer.

ESC/POS Command

Use the buzzer control command or the output command for the specified pulse.

For details, see the ESC/POS Command Reference.

For Windows Printer Drivers (APD)

You can set so that the buzzer beeps at the start/end of printing or start/end of a page. For details, see the manual for drivers.

For API, use the DirectIO function or the API for opening the drawer. For details, see the manual for Status API of the drivers.

OPOS (OCX Driver)

Register a POS printer using the SetupPOS Utility and control using the DirectIO function.

For details, see the "EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)".

OPOS for .NET

Register a POS printer using the SetupPOS Utility and control using the DirectIO function.

For details, see the "EPSON OPOS ADK for .NET MANUAL Application Development Guide POSPrinter (TM-m10)".

Epson ePOS SDK

The command for the buzzer function is provided in each SDK library. For details, see the user's manuals provided with each SDK.

NOTE

For details on setting the optional external buzzer, see ["Connecting the Optional External Buzzer" on page 31](#).

Software

The following software is provided for application development.

Development Kit

Software	Description	Models
Epson ePOS SDK	This is a development kit for controlling TM printers from native applications of smart devices or web applications. This includes libraries, manuals, and sample programs.	
for Android		All models
for iOS		Ethernet model, Wi-Fi model, <i>Bluetooth</i> model
for Universal Windows apps		Ethernet model, Wi-Fi model, <i>Bluetooth</i> model
for JavaScript		Ethernet model, Wi-Fi model
ePOS-Print SDK	This is a developer kit to control applications, native applications for smart devices, and printers. This includes libraries, manuals, and sample programs.	
for Android		All models
for iOS		All models
for Windows Store Apps		All models
for JavaScript		Ethernet model, Wi-Fi model
EPSON OPOS ADK	This OCX driver can control POS peripherals using OLE technology.*1 Because controlling POS peripherals with original commands is not required on the application side, efficient system development is possible.	All models
EPSON OPOS ADK for .NET	The OPOS ADK for .NET is a POS industry standard printer driver compatible with Microsoft POS for .NET. It allows you to develop applications that are compatible with the UPOS (Unified POS) specification. When developing applications, use a separate development environment such as Microsoft Visual Studio .NET.	All models
EPSON JavaPOS ADK	JavaPOS is the standard specification which defines an architecture and device interface (API) to access various POS devices from a Java based system. Using JavaPOS standard API allows control with Java based applications of functions inherent to each device. A flexible design with Java language and JavaPOS enables many different types of computer systems, such as stand alone or network configuration, to use a same application. You can use JavaPOS to build applications and drivers independently of platforms. This allows flexible configurations using thin clients to meet the system requirements.	All models

*1: OLE technology developed by Microsoft divides software into part blocks. The OPOS driver is presupposed to be used with a development environment, such as Visual Basic, unlike ordinary Windows printer drivers. It is not a driver to be used for printing from commercial applications.
You can acquire documents regarding the UnifiedPOS from the following link.
<https://www.omg.org/spec/UPOS>

Drivers

Software	Description	Operating environment
EPSON Advanced Printer Driver (APD)	In addition to ordinary Windows printer driver functions, this driver has controls specific to POS. The Status API (Epson original DLL) that monitors printer status and sends ESC/POS commands is also attached to this driver.	Windows
EPSON TM Virtual Port Driver	This is a serial/parallel-USB/LAN conversion driver to make an Epson TM/BA/EU printer connected via USB or LAN accessible from a POS application through a virtual serial or parallel port. It allows you to directly control devices connected via USB or LAN with ESC/POS commands without making changes in the POS application that controls devices connected via a serial or parallel interface.	Windows
Mac Printer Driver	Mac printer driver allows you to control the printer using Common UNIX Printing System (CUPS) on Mac OS X. This is a full raster printer driver. It is able to print images, text, and vector graphics etc., that an application displays. With this driver many printer controls are possible, such as paper cut timing control, cash drawer control, printing speed control, blank line skip, and upside-down printing. It also provides API and dialogues for print setting, sample applications, and logo setting utility.	Mac OS X
Epson TM/BA Series Thermal Printer Driver	This driver allows you to control the printer using Common UNIX Printing System (CUPS) on GNU/Linux. This is a full raster printer driver. It is able to print images, text, and vector graphics etc., that an application displays. With this driver many printer control are possible, such as paper cut timing control, cash drawer control, printing speed control, blank line skip, and upside-down printing.	GNU/Linux

Utilities

Software	Description	Operating environment
Epson TM Utility	A utility that is available on the App Store or Google Play. Use this to perform wireless connection setup and change settings on the printer from iOS and Android devices. This utility also comes with the following functions: <ul style="list-style-type: none"> • Sample receipt printing • Customized receipt printing • Printer status display • Quick pairing by NFC/QR code • Easy print by NFC/QR code • Firmware update* 	iOS, Android

TM-m10 Utility	A utility for checking and changing various printer settings. Use this utility to: <ul style="list-style-type: none"> • Check the current settings • Test operation • Store logos • Set paper saving • Set printing control • Set communication interfaces • Save/restore settings 	Windows
EpsonNet Config	A network setting tool for Epson network products.	Windows, Mac
TM Bluetooth® Connector	Use to pair a Bluetooth printer and associate the generated Bluetooth port with that used by the driver and applications.	Windows
Deployment Tool	Use to make network and printer settings simultaneously. Allows you to make settings efficiently at the time of introducing TM printers for the first time, or when configuring multiple TM printers at the same time.	Windows
Monitoring Tool	Use to check a list of status for the Epson printers connected to the network. You can also update certificates for multiple printers used for WPA-Enterprise in a batch.	Windows
TM-m10 Firmware Updater	Use this tool to update the printer's firmware. An executable file and the firmware are packaged together.	Windows

*: Supported by Ver. 3.2.0 or later.

Others

Manual	Description
ePOS-Print XML User's Manual	Describes ePOS-Print XML statements. This manual comes with sample programs.

Download

You can obtain software and manuals from one of the following URLs.

For customers in North America, go to the following web site:

<https://www.epson.com/support/>

For customers in other countries and regions, go to the following web site:

<https://epson.sn>

Application Development and Distribution for iOS

If registering an application that uses *Bluetooth* in the App Store, Epson must submit an application to Apple in advance. Please apply for each application you want to register in the App Store from the URL below.

https://global.epson.com/products_and_drivers/tm/en/mfi.html

Notes on Printing Barcodes and Two-dimensional Symbols

- The user must set the quiet zone, depending on the barcode standards.
- When printing PDF417 (two-dimensional symbols), the following are recommended:
 - Module height: 3 to 5 times the module width
 - Vertical size of the symbol: approximately 5 mm {0.20"} or more
- The recognition rate of ladder barcodes and two-dimensional symbols may vary depending on widths of the modules, print density, environmental temperature, type of paper, and characteristics of the reader. Therefore, the user must check the recognition rate before setting the use conditions so that the restrictions of the reader are satisfied.
- Reading quality of barcodes and two-dimensional symbols in graphics multiple tone printing is not guaranteed.
- When printing ladder barcodes or two-dimensional symbols with graphics printing, set the print speed to speed level 5.

Handling

This chapter describes basic handling of the printer.

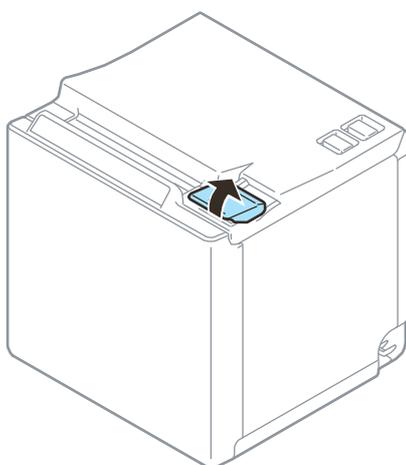
Installing Roll Paper

Follow the steps below to install the roll paper.

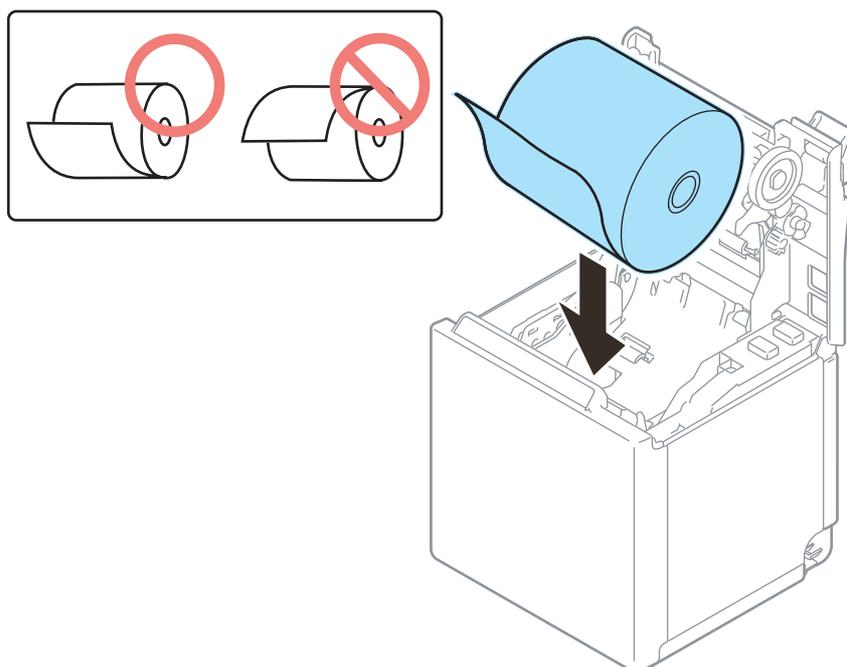
CAUTION

Make sure you use a specified roll paper type.

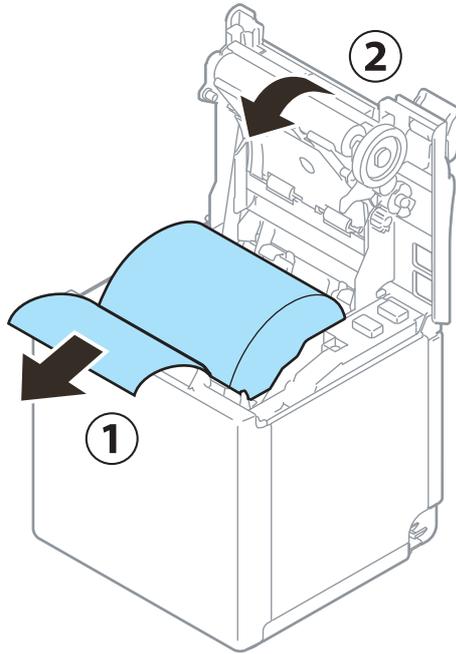
- 1 Use the cover open lever to open the roll paper cover.



- 2 Remove the used roll paper core if any, and insert the roll paper.
- 3 Load the roll paper in the correct direction.



- 4 Pull out some paper, and close the roll paper cover.**
When the printer power is on, the roll paper is automatically cut.



Removing Jammed Paper



CAUTION

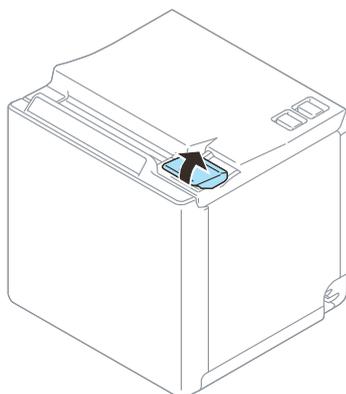
Do not touch the thermal head and its surroundings. After printing, the thermal head and its surroundings can be very hot.

CAUTION

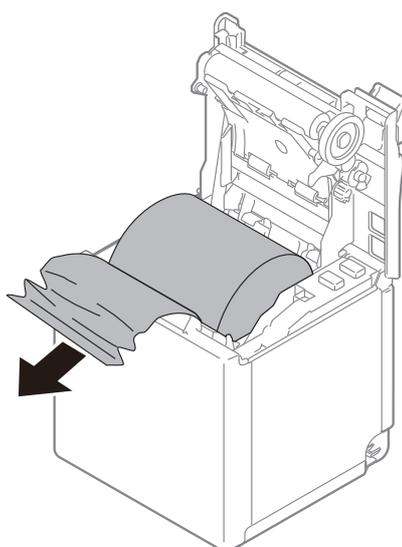
When a paper jam occurs, never pull out the paper forcibly.

Follow the steps below if the roll paper is jammed.

- 1** Turn off the printer
- 2** Open the roll paper cover.



- 3** Remove the jammed paper.



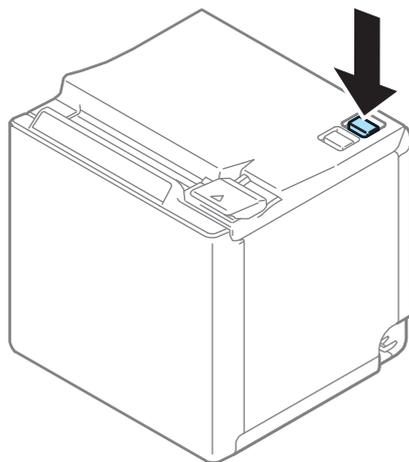
- 4** Close the covers.

Roll Paper Cover does not Open

If a foreign substance has entered the autocutter or the roll paper jams, the autocutter blade cannot return to the correct position and it locks in place. In this situation, the roll paper cover does not open even if you pull the cover open lever.

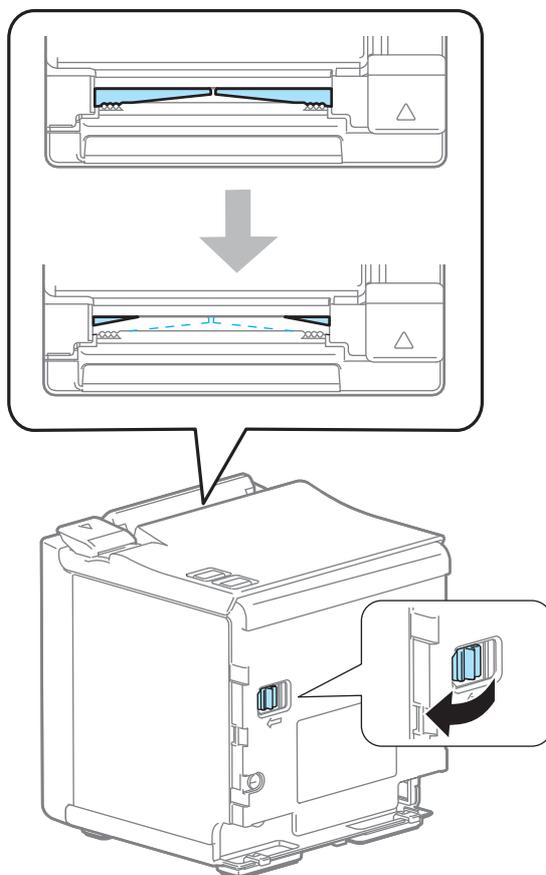
Follow the steps below to return the autocutter blade to its normal position.

- 1 Turn off the printer.**



- 2 Remove the rear cover.**
See the detail information on ["Removing the Covers" on page 88.](#)

- 3** Turn the knob in the direction indicated by the arrow until the roll paper cover opens. The autocutter blade returns to the correct position.



- 4** Reattach the cover.

Cleaning the Printer

Cleaning the Printer Case

Be sure to turn off the printer, and wipe the dirt off the printer case with a dry cloth or a damp cloth. Be sure to unplug the AC cable while cleaning.



Never clean the product with alcohol, benzene, thinner, or other such solvents.
Doing so may damage or break the parts made of plastic and rubber.

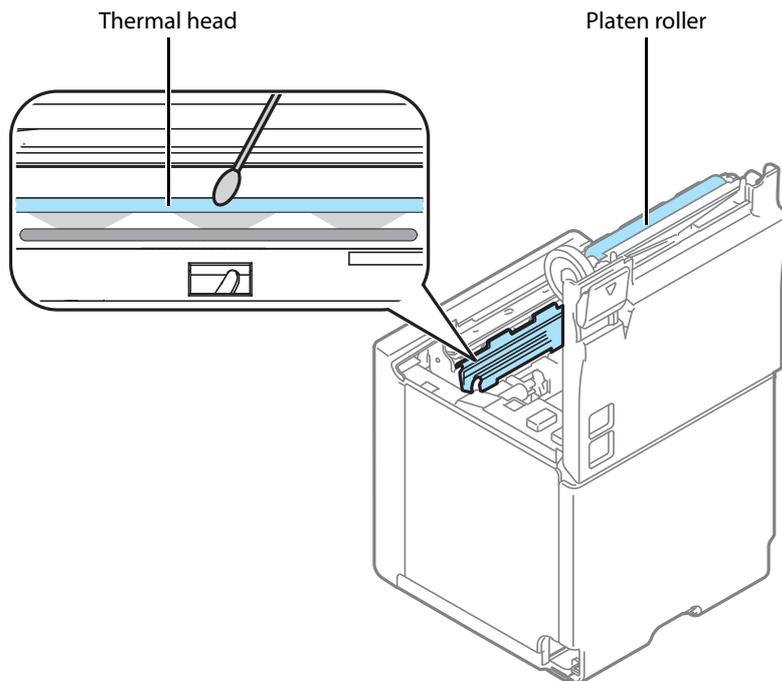
Cleaning the Thermal Head/Platen Roller

Epson recommends cleaning the thermal head to maintain receipt print quality. We recommend cleaning periodically (about once every 3 months). To clean the thermal head, use a cotton swab moistened with an alcohol solvent (ethanol or isopropyl alcohol).

Depending on the roll paper used, paper dust may stick to the platen roller and the paper may not be fed correctly. To remove the paper dust, clean the platen roller with a cotton swab moistened with water. Turn on the product power only after the water has completely dried.



- **After printing, the thermal head and its surroundings can be very hot. Do not touch it and let it cool before you clean it.**
- **Do not damage the thermal head by touching it with your fingers or any hard object.**



Preparing for Transport

Follow the steps below to transport the printer.

- 1** Turn off the printer.
- 2** Confirm that the Power LED is off.
- 3** Disconnect the AC cable from the socket.
- 4** Remove the roll paper.
- 5** Pack the printer upright.

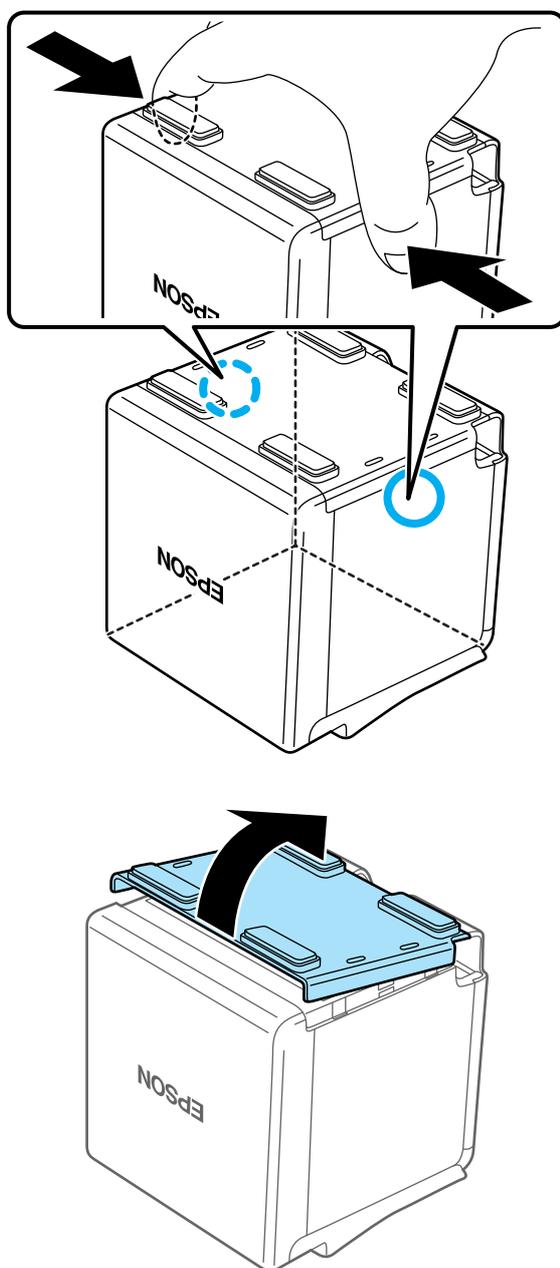
Removing/Attaching the Rear and Bottom Covers

Removing the Covers

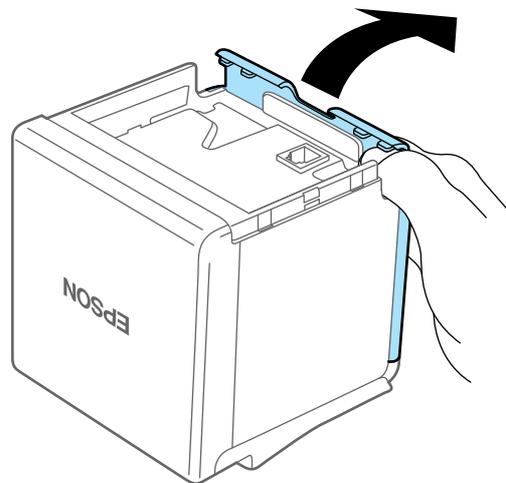
Follow the steps below to remove the covers.

For the top eject position

- 1 Carefully squeeze the points indicated by the blue circles with your fingers to release the catches for the bottom cover, and then lift the cover to remove it.

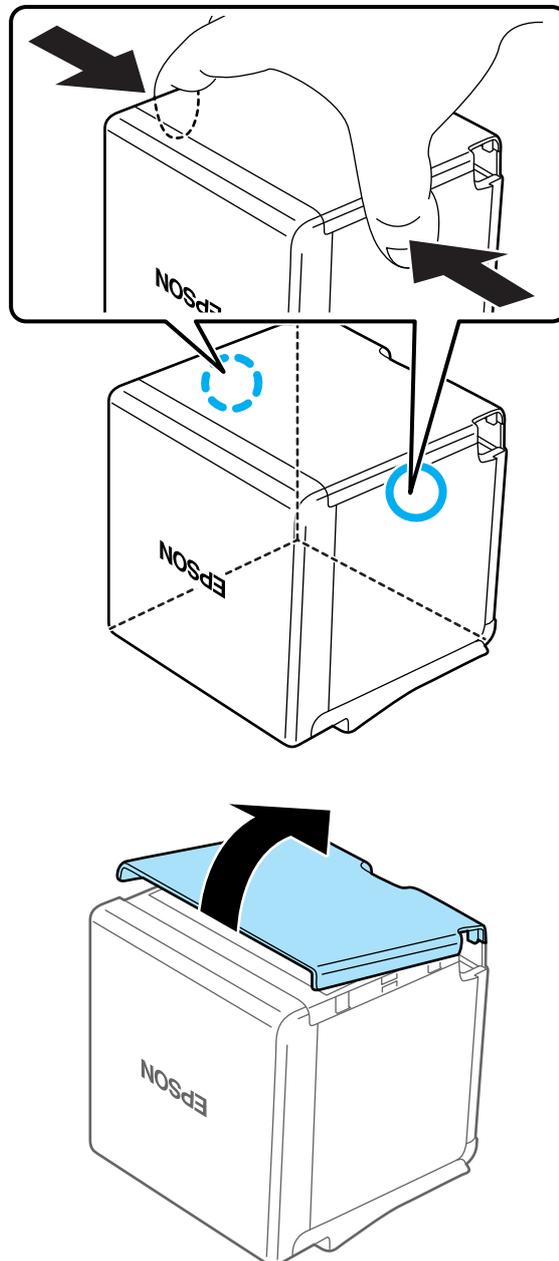


- Hook your finger into the corner hole, and then tilt the rear cover in the direction indicated by the arrow to remove it.

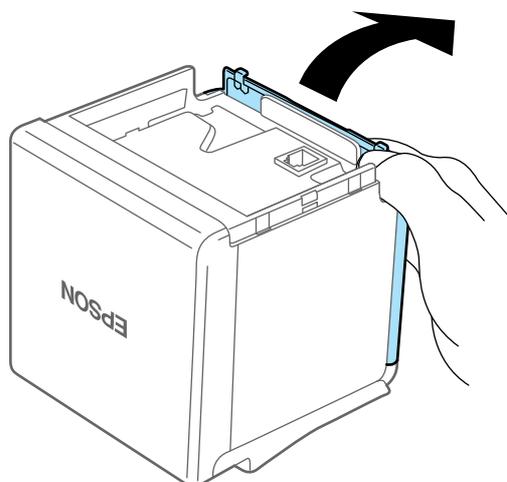


For the front eject position

- 1 Carefully squeeze the points indicated by the blue circles with your fingers to release the catches for the rear cover, and then lift the cover to remove it.



- Hook your finger into the corner hole, and then tilt the bottom cover in the direction indicated by the arrow to remove it.

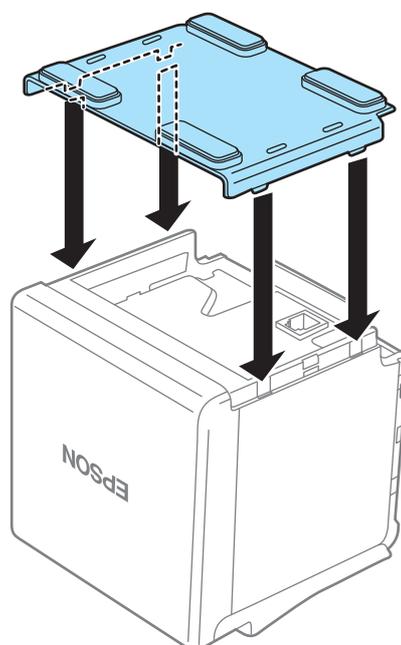


Attaching the Covers

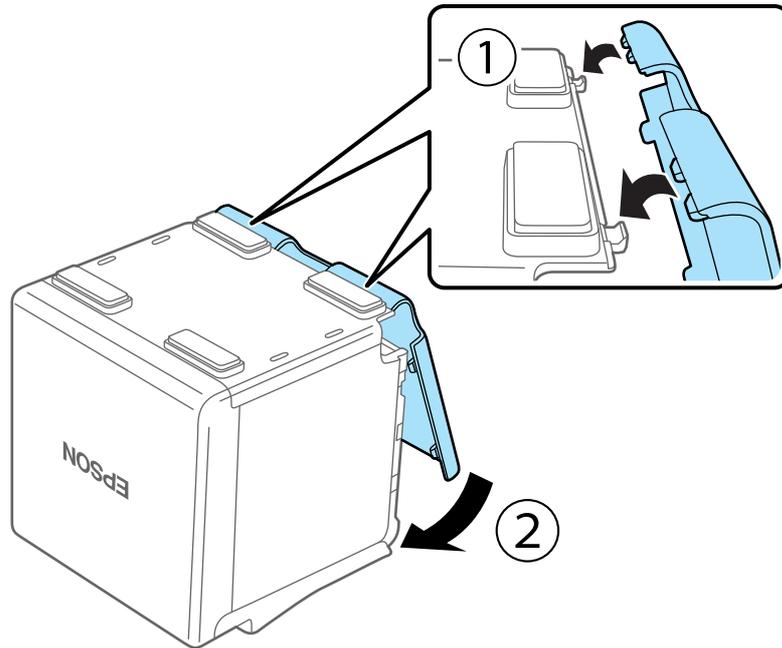
Follow the steps below to attach the covers.

For the top eject position

- Align the catches and attach the bottom cover to the printer.

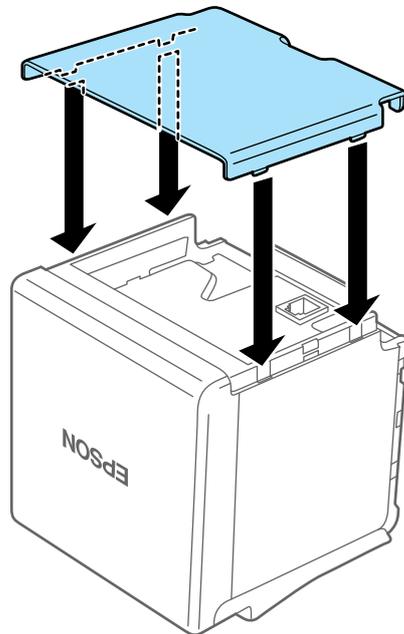


- 2** Hook the catches into the bottom cover and attach the rear cover to the printer.

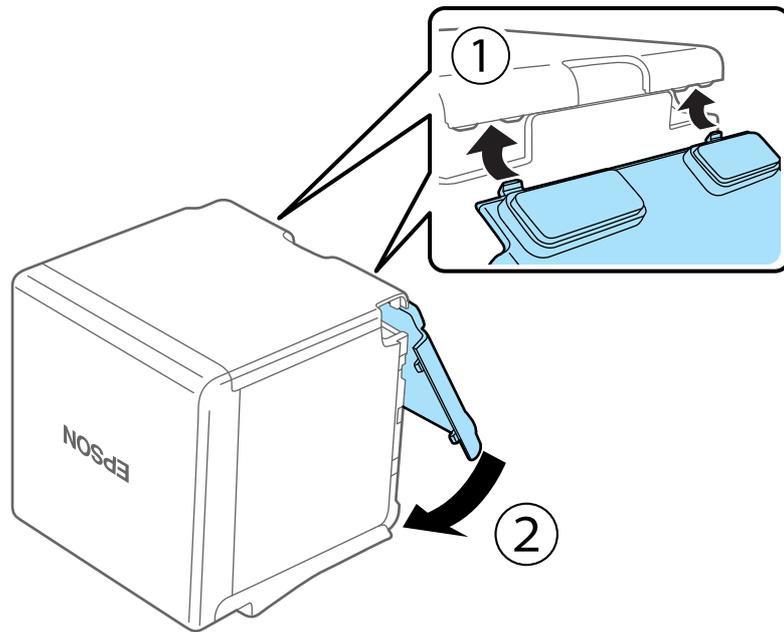


For the front eject position

- 1** Align the catches and attach the rear cover to the printer.



- 2** Hook the catches into the rear cover and attach the bottom cover to the printer.





Appendix

Product Specifications

Printing method		Thermal line printing	
Printing direction		Unidirectional with friction feed	
Paper feed speed		150 mm/s {7.87"/s} (continuous paper feeding with the Feed button)	
Cutting method		Partial cut (cutting with one point in center left uncut)	
Interface	USB model	USB [USB 2.0, Full-speed (12 Mbps)]	
	Ethernet model	Ethernet [10BASE-T/100BASE-TX] USB [USB 2.0, Full-speed (12 Mbps)]	
	Wi-Fi model	Wi-Fi [IEEE802.11 b/g/n or IEEE802.11 a/b/g/n/ac] USB [USB 2.0, Full-speed (12 Mbps)]	
	<i>Bluetooth</i> model	<i>Bluetooth</i> [<i>Bluetooth</i> 3.0 (EDR supported)] USB [USB 2.0, Full-speed (12 Mbps)]	
Buffers	Receive buffer	4 KB/45 bytes (64 KB for <i>Bluetooth</i> interface)	
	Downloaded buffer (user-defined characters and user-defined images)	12 KB	
	NV graphics memory	384 KB	
Barcode/ two-dimensional symbol printing		UPC-A, UPC-E, JAN8 / EAN 8, JAN13 / EAN13, Code39, Code93, Code128, ITF, CODABAR(NW-7), GS1-128, GS1 DataBar, PDF417, QR code, Maxi Code, Data Matrix, Aztec Code, Two-dimensional GS1 DataBar, Composite Symbology	
Cash drawer function		2 drives	
Power supply		AC Adapter, C1	
Power consumption ^{*1}	USB model	Operating	16.0 W (AC 115 V/60 Hz)
		Standby	0.34 W (AC 115 V/60 Hz)
	Ethernet model	Operating	16.7 W (AC 115 V/60 Hz)
		Standby	0.41 W (AC 115 V/60 Hz)
	Wi-Fi model	Operating	18.3 W (AC 115 V/60 Hz)
		Standby	2.27 W (AC 115 V/60 Hz)
	<i>Bluetooth</i> model	Operating	16.3 W (AC 115 V/60 Hz)
		Standby	0.36 W (AC 115 V/60 Hz)
Operating voltage		DC 24 V±7%	

Life* ²	Printer mechanism	15 million lines (printing + paper feeding)
	Thermal head	100 km
	Autocutter	1 million cuts
MTBF* ³		360,000 hours
MCBF* ⁴		60 million lines
Temperature/Humidity		Operating: 5 to 45°C {41 to 113°F}, 10 to 90% RH Storage: -20 to 60°C {-4 to 140°F}, 10 to 90% RH
Overall dimensions (W × D × H)		Top eject position: 102 × 102 × 112 mm (4.0 × 4.0 × 4.4") Front eject position: 102 × 108 × 106 mm (4.0 × 4.3 × 4.2")
Weight (mass)		Approx. 0.9 kg {1.98 lb}

*1: This is the average power under our operation conditions. It varies depending on the conditions of use and the model.

*2: Indicates the point at which the wear-out failure period starts.

*3: Indicates the mean time between failures during the random failure period.

*4: Indicates the overall mean cycles between failures, including wear-out and random failures, before the life is reached.

Printing Specifications

Printing method	Thermal line printing	
Dot density	203 × 203 dpi	
Printing width	52.5 mm {2.07"}, 420 dots	
Character spacing	Font A	0.25 mm {0.0098"} (2 dots)
	Font B	0.125 mm {0.0049"} (1 dot)
	Font C	0.25 mm {0.0098"} (2 dots)
	Special Font A	0.25 mm {0.0098"} (2 dots)
	Special Font B	0.25 mm {0.0098"} (2 dots)
	Kanji font A	0.00 mm {0.00"} (0 dot)
Line spacing	3.75 mm {1/5"} (initial setting, programmable by command)	
Maximum print speed* ¹	150 mm/s {5.9"/s}* ²	

dpi: dots per inch

*1: When the printer prints with the standard print density level at 25°C {77°F} and 24V.

*2: The maximum is 100 mm/s {3.94"/s} when printing ladder barcodes, 2-dimensional symbols, or multi-tone graphics.

CAUTION

- The print speed changes automatically depending on the applied voltage and head temperature.
- If the data transmission speed is slower than the maximum print speed, the print speed may fluctuate and the print result may become shaded and/or dot displacement in paper feeding may occur. Furthermore, if the data transmission speed is much slower than the maximum print speed, intermittent printing will occur.

Character Specifications

Number of characters

Traditional Chinese model	Font A	<ul style="list-style-type: none"> Alphanumeric characters: 95 Extended graphics: 128 × 43 pages (including user-defined page) International characters: 18 sets
	Font B	
	Kanji font A	<ul style="list-style-type: none"> Traditional Chinese: Big5 13,535
South Asia model	Font A	<ul style="list-style-type: none"> Alphanumeric characters: 95 Extended graphics: 128 × 42 pages (User-defined page is not supported) International characters: 18 sets
	Font B	
	Special Font A	
	Special Font B	
The other models	Font A	<ul style="list-style-type: none"> Alphanumeric characters: 95 Extended graphics: 128 × 43 pages (including user-defined page) International characters: 18 sets
	Font B	

Character structure

Font A	12 × 24 (including 2-dot horizontal spacing)
Font B	10 × 24 (including 1-dot horizontal spacing)
Font C	9 × 17 (including 2-dot horizontal spacing)
Special Font A	12 × 24 (including 2-dot horizontal spacing)
Special Font B	9 × 24 (including 2-dot horizontal spacing)
Kanji font A	24 × 24 (including 0-dot spacing)

Character size

	Standard/Double-height/Double-width/Double-width, double-height W × H
Font A	1.25 × 3.00 mm/1.25 × 6.00 mm/2.50 × 3.00 mm/2.50 × 6.00 mm {0.05 × 0.12"/0.05 × 0.24"/0.10 × 0.12"/0.10 × 0.24"}
Font B	1.13 × 3.00 mm/1.13 × 6.00 mm/2.26 × 3.00 mm/2.26 × 6.00 mm {0.04 × 0.12"/0.04 × 0.24"/0.09 × 0.12"/0.09 × 0.24"}
Font C	0.88 × 2.13 mm/0.88 × 4.26 mm/1.76 × 2.13 mm/1.76 × 4.26 mm {0.03 × 0.08"/0.03 × 0.17"/0.07 × 0.08"/0.07 × 0.17"}
Special Font A	1.25 × 3.0mm/1.25 × 6.0mm/2.5 × 3.0mm/2.5 × 6.0mm {0.05 × 0.12"/0.05 × 0.24"/0.10 × 0.12"/0.10 × 0.24"}
Special Font B	0.88 × 3.0mm/0.88 × 6.0mm/1.76 × 3.0mm/1.76 × 6.0mm {0.03 × 0.12"/0.03 × 0.24"/0.06 × 0.12"/0.06 × 0.24"}
Kanji font A	3.00 × 3.00 mm/3.00 × 6.00 mm/6.00 × 3.00 mm/6.00 × 6.00 mm {0.12 × 0.12"/0.12 × 0.24"/0.24 × 0.12"/0.24 × 0.24"}

Note:

Space between characters is not included.

Characters can be scaled up to 64 times as large as the standard sizes.

Characters per line

	Standard/Double-height/Double-width/Double-width, double-height
Font A	35/35/17/17
Font B	42/42/21/21
Font C	46/46/23/23
Special Font A	35/35/17/17
Special Font B	46/46/23/23
Kanji font A	17/17/8/8

Paper Specifications

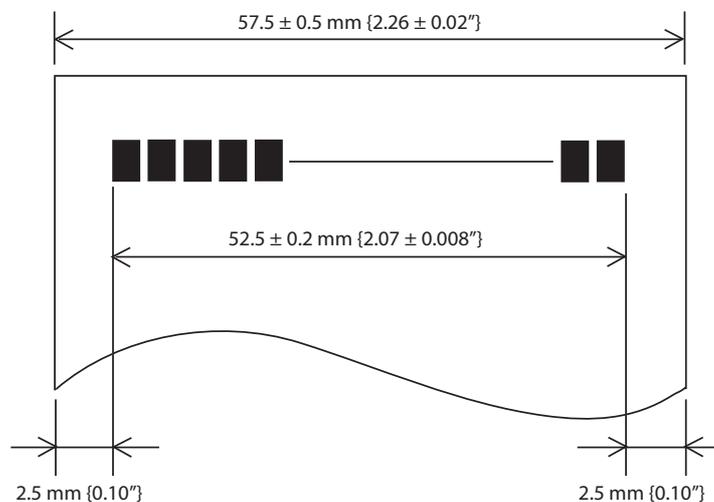
Paper types	Specified thermal paper	
Form	Roll paper	
Size	Roll paper diameter	60 mm {2.36"} maximum
	Roll paper core	Outside: 18 mm {0.71"}
	Roll width when taken up	58 + 0.5/-1.0 mm {2.28 + 0.02/-0.04"}
	Paper width	57.5 ± 0.5 mm {2.26 ± 0.02"}
	Paper thickness	Maximum of 80 µm, minimum of 48 µm
Specified original paper type	AF50KS-E F5041(55) KT55FA, KT48FA P30523, P31523, P35524	Jujo Thermal Oy Mitsubishi HiTec Koehler Paper Group Kanzaki Specialty Papers

CAUTION

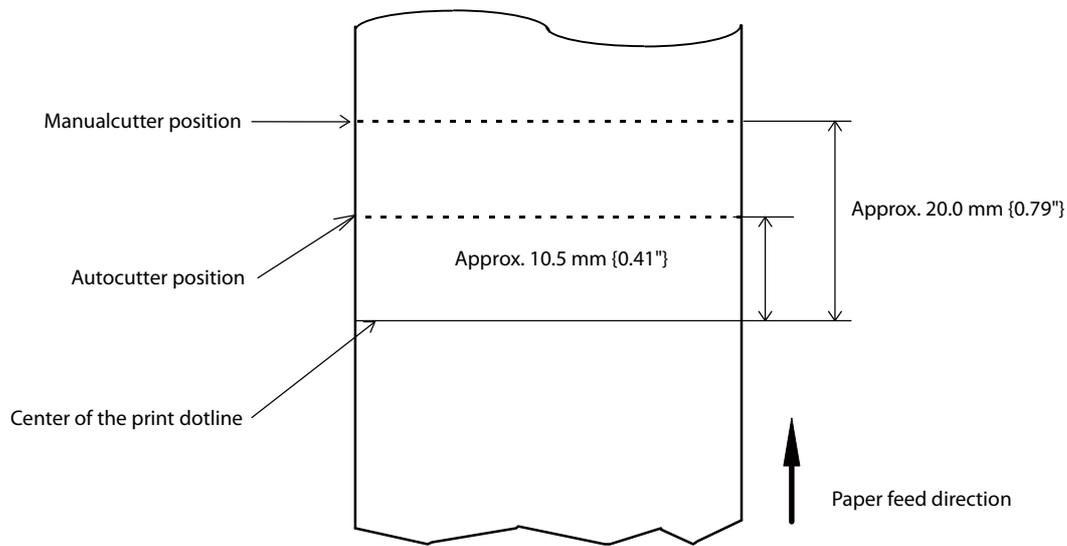
- Paper must not be pasted to the roll paper core.
- To keep the print quality, it is recommended to change the print densities for each roll paper. See "[Software Settings](#)" on page 43.
- Use of thermal paper with a pre-printed recording surface should be avoided. Using it can cause the thermal head to stick to the thermal paper surface during printing, and cause printing failure and other problems. The pre-printing also can result in reduced print density. Using thermal paper with a pre-printed recording surface, pre-printing should be done in accordance with the conditions (ink type, printing and other conditions) recommended by the paper manufacturer, and the thermal paper should be checked to ensure that there is no faulty printing, loss of print density, or other problems.

Printable Area

The maximum printable area of paper with a width of 57.5 ± 0.5 mm is 52.5 ± 0.2 mm (420 dots), and the approximate space is 2.5 mm on both sides.



Printing and Cutting Positions



CAUTION

- The values above may vary slightly as a result of paper slack or variations in the paper. Take this into account when setting the cutting position of the autocutter.
- When removing cut paper, the remaining roll paper is pulled at the uncut section and the pitch of the next print may be reduced. When printing after cutting paper for prints with no pitch reduction, feed the paper about 1 mm {16/406 inches} before printing. When the pre-feed before next print function is enabled, this operation is performed automatically. See "[Software Settings](#)" on page 43 for the setting.

Electrical Characteristics

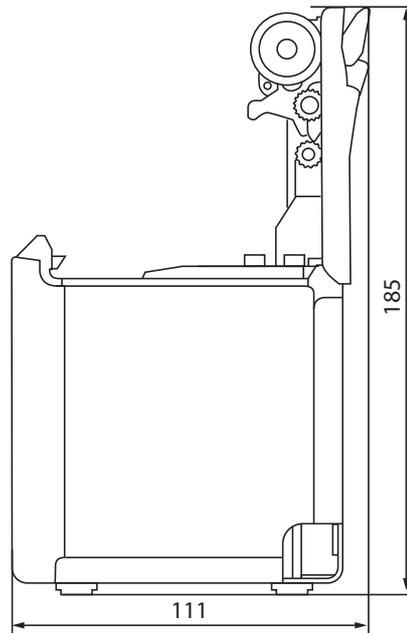
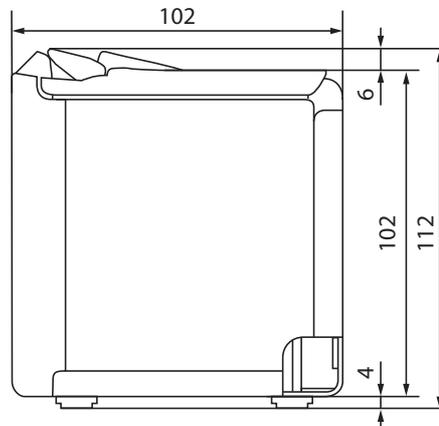
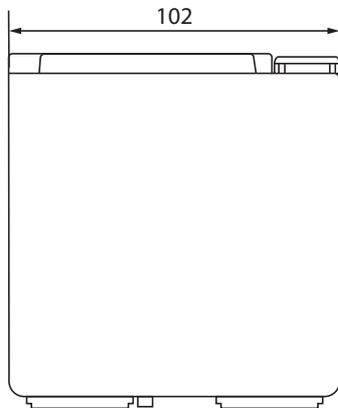
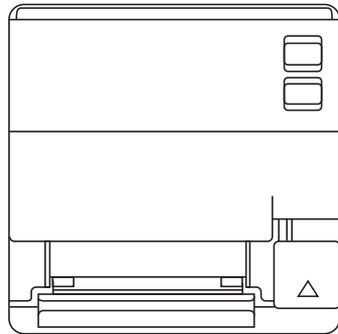
Operating voltage		DC 24V \pm 7%
Current consumption (24V, 25°C, standard print density)	Standby	Mean: Approximately 0.1 A
	Operating	Mean: 1.5 A Note: When print ratio is approximately 18% <ul style="list-style-type: none"> • Continuous printing for 50 lines (repeating 20H-7FH) * Font A, 35 columns, ASCII character • 5 lines feeding • Autocutting

Environmental Conditions

Temperature/ Humidity	Operating	5 to 45°C {41 to 113°F}, 10 to 90% RH (See the operating temperature and humidity range below.)
	Storage	-20 to 60°C {-4 to 140°F}, 10 to 90% RH (except for paper)
Vibration resistance	When packed	<p>Frequency: 5 to 55 Hz</p> <p>Acceleration: Approximately 19.6 m/S² {2G}</p> <p>Sweep: 10 minutes (half cycle)</p> <p>Time: 1 hour</p> <p>Orientation: x, y, and z</p> <p>There is no external or internal visible damage and the unit operates normally after being subjected to vibration.</p>
Shock resistance	When packed	<p>Packing: Epson standard package specifications</p> <p>Height: 60 cm {23.62"}</p> <p>Orientation: 1 corner, 3 edges, and 6 surfaces</p> <p>There is no external or internal visible damage and the unit operates normally after being dropped.</p>
	When unpacked	<p>Height: 5 cm {1.97"}</p> <p>Orientation: Lift one edge and release it (for all 4 edges)</p> <p>There is no external or internal visible damage and the unit operates normally after being dropped while not operating.</p>
Acoustic noise (operating)		<p>Approximately 55 dB (bystander position)</p> <p>Note:</p> <p>The values above are measured in the Epson evaluation condition.</p> <p>Acoustic noise differs depending on the paper used, printing contents, and the setting values, such as print speed or print density.</p>

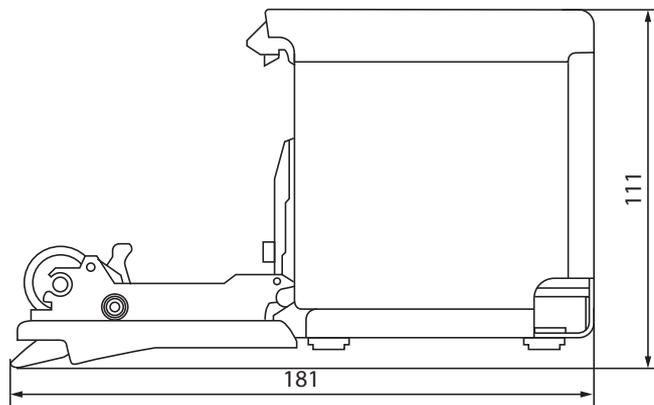
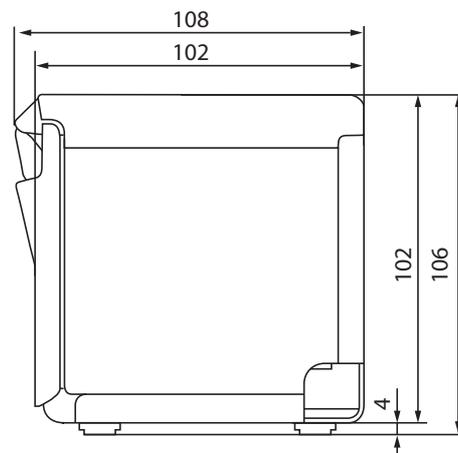
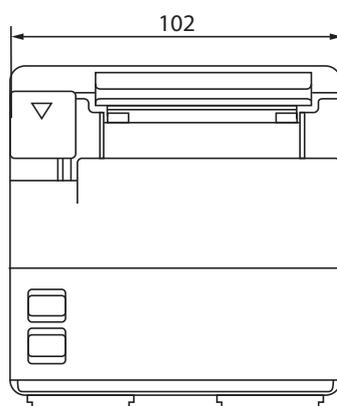
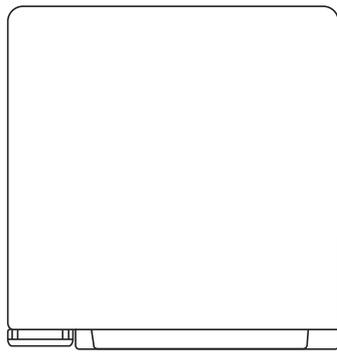
External Dimensions

Top eject position



[Unit: mm]

Front eject position



[Unit: mm]

Specifications of Interface and Connector

USB Interface

USB interface connector

USB type-B connector

USB transmission specifications

USB function

Overall specifications	According to USB 2.0 specifications	
Transmission speed	USB Full-Speed (12 Mbps)	
Transmission method	USB bulk transmission method	
Power supply specifications	USB self power supply function	
Current consumed by USB bus	2 mA	
USB packet size (with full-speed connection)	USB bulk OUT (TM)	64 bytes
	USB bulk IN (TM)	64 bytes
USB device class	Switchable between USB vendor-defined class and USB printer class	

NOTE

To set the USB device class, see ["Software Settings" on page 43](#).

USB descriptor

		USB vendor-defined class	USB printer class
Vendor ID		04B8h	04B8h
Product ID		0202h	0E1Fh
String Descriptor	Manufacturer	EPSON	EPSON
	Product	TM-m10	TM-m10
	Serial number	Character string based on the product serial number	Character string based on the product serial number

Network Interface

For both Ethernet interface and Wi-Fi interface

Support protocols

Protocols	Usage
IP, ARP, ICMP, UDP, TCP	Basic communication protocols
LP, LPR, TCP Socket Port	Printing protocols
HTTP/HTTPS	Used in ePOS-Print and EpsonNet Config (Web version)
SNMP, ENPC	Used in setting and monitoring
DHCP, APIPA	Used in automatic setting for the IP address and so on

Network parameters

Item	Initial settings
IP address acquisition	Automatic
APIPA	Disabled
arp/ping	Disabled
Socket Timeout	90 seconds
Community name 1 (Read Only)	Fixed at "public"
Community name 2 (Read/Write)	Unavailable
SNMP IP Trap 1	Disabled
SNMP IP Trap 2	Disabled
Communication mode	Auto negotiation

Printing communication protocol

- LP, LPR: Transfers printing data
- TCP Socket Port: Transfers printing data and printer status via bidirectional direct socket communication.

LP, LPR

- Max. simultaneous connections: 6
- Number of connections for which printing is available: 1 (Other users need to wait until the connection is released.)
- Time out: 90 sec. (changeable)
- Job cancel: Not available
- Banner printing: Not available

Socket communication

- Port type TCP communication port for direct printing
- Port number 9100
- Port communication direction bidirectional
- Max. simultaneous connections 6
- Number of connections for which printing is available 1 (Other users need to wait until the connection is released.)
- Time out: 90 sec. (changeable)

For Ethernet interface

Communication specifications

10BASE-T/100BASE-TX

For Wi-Fi interface

NOTE

- Countries and regions where Wi-Fi can be used are limited. Since notes are provided for each country, check the sheet supplied with the product.
- When using wireless LAN, make sure you disconnect the LAN cable. If a LAN cable is connected, wireless LAN is disabled.
- The combinations of wireless LAN cable set and firmware version you can use with this product are as follows.

Wireless LAN Cable Set	Firmware Version
OT-WL01	earlier than 2.00A ESC/POS
OT-WL02	from 3.00 ESC/POS to 3.13 ESC/POS, or 3.14A ESC/POS or later
OT-WL05	from 3.00 ESC/POS to 3.13 ESC/POS, or 3.14B ESC/POS or later
OT-WL06	1.74A ESC/POS or later, 3.14A ESC/POS or later, or 3.14B ESC/POS or later

- You can perform a firmware update by using the TM-m10 Firmware Updater if using a Windows computer, or by using the Epson TM Utility if using a smart device. For details, see "[Utilities](#)" on page 77.

Specification

- IEEE802.11b/g/n (2.4 GHz band) or IEEE802.11a/b/g/n/ac (2.4 GHz or 5 GHz band) compliant Wi-Fi communication compatible.
- Infrastructure mode and 802.11 Ad-hoc* mode are supported.
- Support the IP address automatic acquisition function (DHCP, APIPA).

*: OT-WL06 does not support Ad-hoc mode.

Communication Standard

- OT-WL01: IEEE802.11b/g/n (2.4 GHz)
- OT-WL02: IEEE802.11b/g/n (2.4 GHz)
- OT-WL05: IEEE802.11b/g/n (2.4 GHz)
IEEE802.11a/n (5 GHz)
- OT-WL06: IEEE802.11b/g/n (2.4 GHz)
IEEE802.11a/n/ac (5 GHz)

Security

Security can be selected from among the following:

- WEP*
- WPA-PSK(AES)
- WPA2-Personal
- WPA2-Enterprise

*: OT-WL06 does not support WEP.

Initial settings

These settings apply when the printer is initialized in the Interface Setup mode.

Parameter	Setting value
Communication standard	802.11b/g/n
Network mode	Infrastructure mode
SSID	EPSON_Printer
Encryption type	WPA2-Personal
Passphrase	EpsonNet
IP Address	Automatically acquired by DHCP

* You can connect to a WPA2-PSK (AES) access point using the settings above.

Settings in SimpleAP mode (Factory default settings)

Parameter	Setting value
SSID	EPSON_Printer
Passphrase	12345678
IP Address	192.168.192.168
Subnet mask	255.255.255.0

* In SimpleAP mode, DHCP Server is working and assigns IP address to host automatically.

Notes on Using the Wi-Fi Model

- Keep the printer away from the devices, such as kitchen microwaves, that may cause radio wave interference.
- Use channels that are away from the frequency bands that may cause radio wave interference.
- Place shields between the printer and the devices that may cause radio wave interference.
- In auto channel setting for the access point, do not select a channel in which the printer may cause radio wave interference.

Notes on Wi-Fi connection

Because not all the combinations of the printer and Wireless LAN units have been checked for operation, the operation of the printer in combination with all the Wireless LAN units is not guaranteed. Especially in the ad-hoc mode, the printer may not operate normally, depending on the combination of the device to connect with. Be sure to carry out evaluation of the operation before use.

Notes on use

- When you initialize or change the printer settings, the printer is reset to reflect the settings. It may take about 1 minute depending on the network settings or environment. Also, your application may indicate power off during the time waiting for reset. In that case, wait for about 1 minute, and then reconnect to the printer.
- Where Wi-Fi communication is in heavy traffic, your application may falsely recognize that the communication is disconnected and indicate power off due to response delay. In that case, disable Power Save to improve the trouble.

Default administrator password for setting

The default password varies depending on the password label and the firmware version.

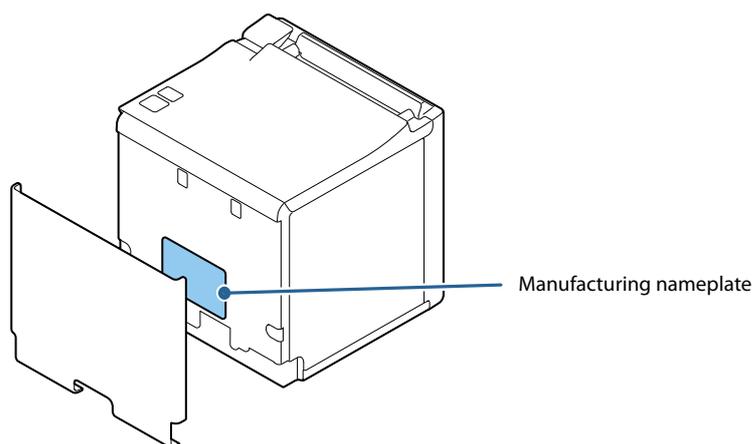
Password label	Firmware version	Password
Attached to the product	-	Printed on the label
Not attached to the product	Before 1.80A ESC/POS, or before 3.20A/3.20B ESC/POS	"epson"
	1.80A ESC/POS or later, or 3.20A/3.20B ESC/POS or later	Product serial number (10-digit alphanumeric characters, case-sensitive)

The password label is attached near the nameplate shown below.

Example of the password label: 

You can check the firmware version using a self-test ("[Self-test Mode](#)" on page 57).

You can find the serial number by running the self-test or on the nameplate attached at the location shown below.



If the password label is lost, the default password can be checked by printing the status sheet. (If there is no password on the status sheet, the default password depends on the firmware version.)

To improve security, it is recommended to change the administrator password from the default password.

The password can be changed in [Password] in the [Options] setting menu of EpsonNet Config (Web version).

```

*** Wi-Fi & Ethernet Interface ***
Wi-Fi Status
MAC Address : Unmounted
:
:

Ethernet Status
MAC Address : XX-XX-XX-XX-XX-XX
:
:

Network
Soft Version : XX.XX(XXXX.XX.XX)

TCP/IP Status
Acquiring : Auto
:
:

Other Status
TimeServer : Invalid
Stored Date/Time : 20XX/XX/XX XX:XX:XX
Wi-Fi Device ID : Unknown
Wi-Fi Region ID : 1
Initial Password : XXXXXXXX

```

Bluetooth Interface

CAUTION

Countries and regions where *Bluetooth* can be used are limited. Since notes are provided for each country, check the sheet supplied with the product.

Specification

- *Bluetooth* 3.0 (EDR supported)
- *Bluetooth* Power Class 2
- Built-in antenna
- Pass key setting is possible
- Device name setting is possible
- Pairing information of up to 8 devices can be registered

Initial Settings

Setting Contents	Setting Items	Initial Settings
Bluetooth communication settings	Bluetooth passkey	"0000"
	Bluetooth device name	"TM-m10_XXXXXX" (Where XXXXXX is the last six digits in the serial number)
	Bundle Seed ID	"TXAEAV5RN4"
	Enable/Disable auto reconnect to iOS device	"1" (Enable)
	Bluetooth Security	Low
	Bluetooth communication interval during power saving mode	Level 1 (Standard)

Auto Reconnect Feature

The auto reconnect feature allows the printer to automatically restore a connection in the following situations if the *Bluetooth* connection to the iOS device is lost.

- When the printer is turned on
- When the signal is dropped and then restored

The following shows the printer operations and connection methods when the auto reconnect feature is enabled or disabled.

Auto Reconnect Feature	Enabled	Disabled
Printer operations when <i>Bluetooth</i> is disconnected	Perform the following reconnection sequence. [Reconnection sequence] 1. The printer tries to connect to the iOS device to which it was last connected. 2. When step 1 fails, the printer waits for connections from other devices. 3. If connection is not established in step 2, the printer tries again to connect to the iOS device to which it last connected. Steps 1 and 2 are repeated until a connection is established.	Wait for a connection from the <i>Bluetooth</i> device.
Reconnecting to iOS device	Reconnect automatically.	Make settings on the <i>Bluetooth</i> settings screen on the iOS device.
Switch to connection from other device	Method 1: After disabling the <i>Bluetooth</i> feature of the connected iOS device, make connection settings on the <i>Bluetooth</i> device that you want to connect. (When the auto reconnect feature is enabled, it may take some time to connect.)	
	Method 2: After disconnecting from the connected iOS device using applications with the TM Utility or Epson ePOS SDK/ePOS-Print SDK disconnection feature, make settings on the <i>Bluetooth</i> device you want to connect.	

* In the following situations, even if the feature is enabled, the same operations are performed as when it is disabled.

- When the last *Bluetooth* device connected was not an iOS device.
- When wireless communication settings are initialized from the printer.
- When the *Bluetooth* connection is cut from the "Printer Selection" screen of the Epson TM Utility.
- When the *Bluetooth* connection is cut using `disconnectDevice` API for Epson ePOS SDK for iOS.

* We recommend disabling this feature when using the printer from devices that are not running iOS.

* When using a single printer between multiple iOS devices, disable this feature to prevent unintended reconnections via *Bluetooth*. Otherwise, if you cut the *Bluetooth* connection using `disconnectDevice` API on an iOS device that stopped using the printer, the connection will just be restored when the printer is restarted.

* See "[Interface Setup Mode](#)" on page 61 for settings for the auto reconnect feature.

Notes on use

Time required until printing starts

If the host computer and the printer are not connected on a continuous basis but rather connected every time the printer starts printing, some time may be needed for the printer to actually start printing after the host computer commands printing. This pause is the time required for processing the connection between the host computer and the printer.

After opening the port, leave an interval of 300 msec or more before sending data to the port.

Timing to shut the connection off

If a connection between the host computer and the printer is shut off while the printer is offline, it may not be re-established. In this case, first clear the printer offline causes, and then try to re-establish the connection.

Notes when communicating with Android devices

- The printer cannot connect to Android 2.3 and 2.3.2.
- When communicating with Android 2.3.3 or later versions, communicate through an insecure connection.

Notes when communicating with iOS devices

Print data deletion and *Bluetooth* disconnections occur

Situation

Depending on the specifications of the iOS device, print data sent to the printer may be deleted. When this occurs, the *Bluetooth* connection between the printer and the iOS device is disconnected.

Conditions

This occurs when the printer is not ready to print, and 64 KB or more of print data is sent to the printer.

<Status in which the printer cannot print>

- When the roll paper cover is open
- When the paper is out

Solution

Do not send data to the printer if the printer is not ready to print.

For developers using the SDK from Epson, see the User's Manual - Chapter 3 Programming Guide - "Printing After Checking the Printer Status".

Since *Bluetooth* is disconnected when this occurs, if the auto reconnect feature is not enabled, you need to reconnect from the Bluetooth settings screen on the iOS device.

When using the SDK from Epson, this connection process is not necessary.

The iOS application cannot receive the data sent from the printer

Situation

Although the printer sends data to the iOS device and the data is received by the iOS device, depending on the combination of the iOS version and the iOS device, the iOS application may not be able to receive the data.

Conditions

This may occur in combinations of the following conditions.

- iOS version: 7.1, 7.1.1
- iOS device: iPhone 5s, iPhone 5c, iPhone 5, iPad Air, iPad mini 3, iPad (4th generation), iPad mini, iPod touch (5th generation), iPhone 4s, iPhone 4, iPad (3rd generation), iPad 2
- Application processing: If the Bluetooth port is closed and then reopened while the application is running.

Solution

The solution differs depending on the iOS device being used. See the following table.

iOS Device	Solution
iPhone 4s iPhone 4 iPad (3rd generation) iPad 2	This situation can be avoided by using one of the following methods. <ul style="list-style-type: none"> • Using the ePOS-Print SDK for iOS which is included in the ePOS-Print SDK Release 14.06.30E or later package • Using the Epson ePOS SDK for iOS

NFC Tag

Transmission standard	ISO14443 A
Frequency	13.56 MHz
Memory	144 byte
Transmission distance	Approximately 10 mm from the NFC installation location.

NOTE

- The transmission distance is an estimate that depends on our experiment conditions and is not a guaranteed value.
- It varies based on the installation environment and target device.

Character Code Tables

See the Character Code Tables for TM Printers that can be accessed from the following URL:

https://support.epson.net/publist/reference_en/